

### 14' Table assembly amendment

When assembling a 14' frame, ABM recommends that the roller end plates without gears are installed on the inside of the side frame assembly rather than the outside of the frame as stated in the standard assembly instructions. This will provide extra roller engagement into the end plate which will eliminate the possibility of the roller falling out of the end plate if a large bending force is applied to the center of the roller – especially on the top fabric roller / lifting bar assembly. **SEE ILLUSTRATIONS BELOW FOR CORRECT ORIENTATION.**

