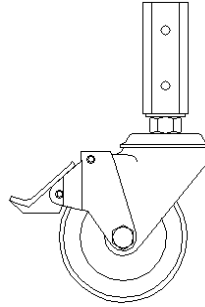


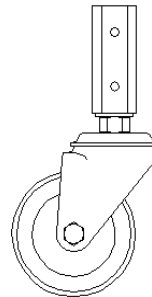
WARNING: MAKE SURE THE INNOVA QUILTING HEAD IS SECURED IN PLACE WHEN MOVING THE FRAME WITH CASTERS. DAMAGE FROM ACCIDENTAL FALLS ARE NOT COVERED UNDER WARRANTY.

1.0 Parts List

Locking caster assembly (Qty. 4)



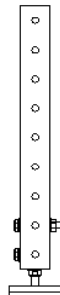
Non-locking caster assembly (Qty. 2)



2.0 Caster Installation

WARNING: INSTALLING CASTERS ONTO A FRAME WITH THE INNOVA QUILTING HEAD IN PLACE RISKS DAMAGE TO THE INNOVA FROM ACCIDENTAL FALL. ABM RECOMMENDS THAT THE INNOVA IS REMOVED FROM THE FRAME FOR INSTALLATION PURPOSES. IF REMOVAL IS NOT POSSIBLE, USE ALL MEANS NECESSARY TO HOLD THE MACHINE FIRMLY TO THE FRAME.

Step 1: Remove the six leg assemblies from the frame. If the head is still on the frame, remove only one leg assembly at a time and follow all of the next steps to complete the installation of the caster. Then re-install the assembly before moving on to the next leg assembly.

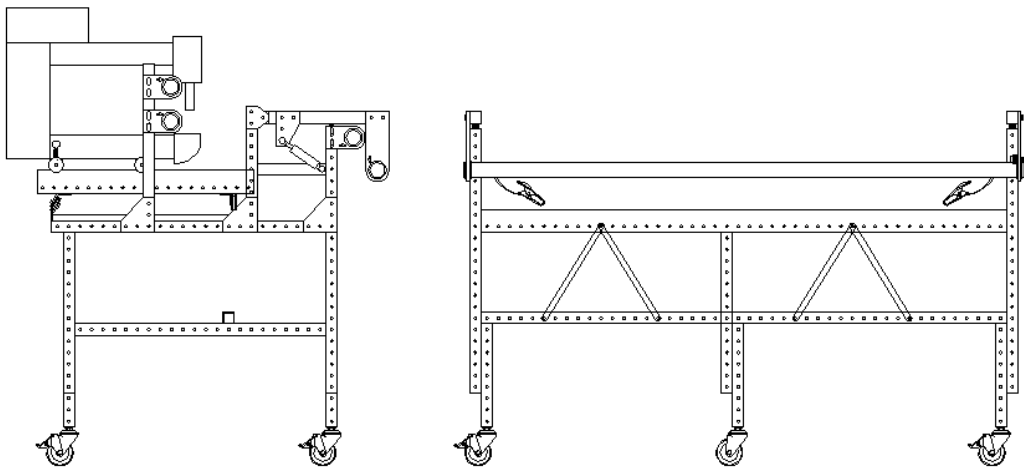


Step 2: Remove the two hex head bolts from the leg assemblies and slide the feet and long cross blocks out of the ends of the perforated square tubes.

Step 3: Install the locking and non-locking casters into the ends of the square tubes and bolt in place using the original foot hardware. (1) 2-1/4" hex bolt, (2) flat washers, (1) nylon insert lock nut and (1) 1/2" hex bolt and (1) flat washer.



Step 4: Install the caster assemblies onto the frame with the locking casters on the four outer corners and the non-locking casters on the center leg.



Step 5: Level the frame by adjusting the height of the casters. Loosen the 1/2" hex nut on the caster with a 3/4" wrench then raise or lower the caster by turning the 7/16" hex on the inside of the caster housing. **DO NOT EXPOSE MORE THAN 1/4" OF THE CASTER STUD OR THE CASTER MAY BEND WHEN THE FRAME IS MOVED FROM ONE LOCATION TO THE NEXT.**

