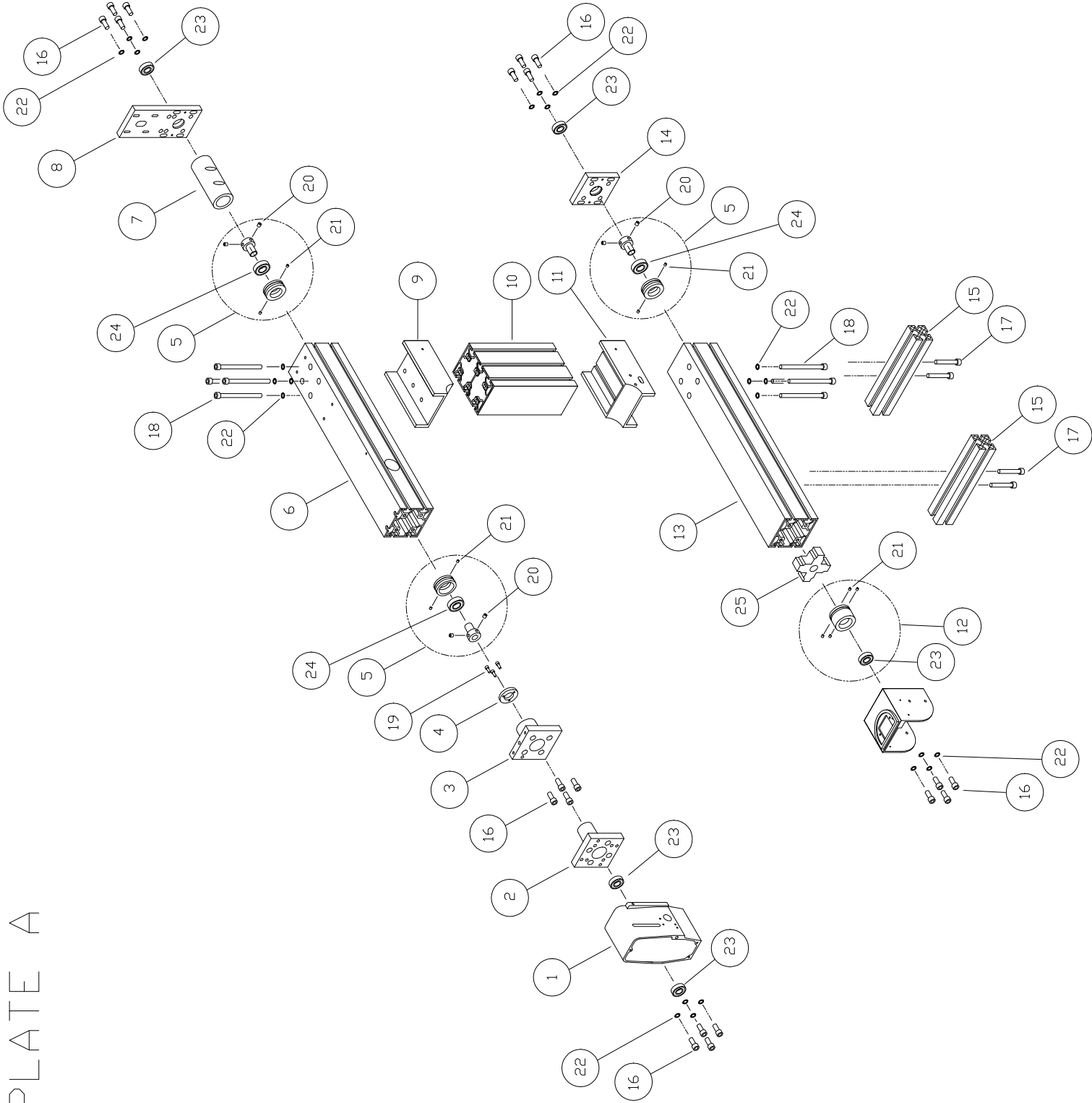


INNOVA PART DIAGRAMS

TABLE OF CONTENTS:

A – SEWING HEAD STRUCTURAL ASSEMBLY	L2 – SHEETMETAL AND COVER (CURRENT VER.)
B1- UPPER AND LOWER SHAFTING (ORIGINAL VER.)	M1 – THREAD STAND (ORIGINAL VER.)
B2 – UPPER AND LOWER SHAFTING (CURRENT VER.)	M2 – THREAD STAND (CURRENT VER.)
C – UPPER SEWING NEEDLE MECHANISM	N1 – FRONT HANDLE BAR ASSEMBLY
D1 – LOWER SEWING HOOK MECHANISM (ORIG. BELT VER.)	O1 – REAR HANDLE BAR ASSEMBLY (ORIGINAL VER.)
D2 – LOWER SEWING HOOK MECHANISM (CURRENT VER.)	O2 – REAR HANDLE BAR ASSEMBLY (CURRENT VER.)
E1 – HANDWHEEL (TOP MOUNTED)	P1 – FLUORESCENT LIGHT
E2 – HANDWHEEL (SIDE MOUNTED)	Q1 – LASER ASSEMBLY (ORIGINAL VER.)
F1 – REAR BELT TENSIONER (ORIGINAL VER.)	Q2 – LASER ASSEMBLY (CURRENT VER.)
F2 – REAR BELT TENSIONER (CURRENT VER.)	R1 – ELECTRONICS BACK PLATE
G1 – ROTATING HEAD RELEASE MECHANISM (ORIG.)	S1 – PLC AND SWITCHES
G2 – ROTATING HEAD RELEASE MECHANISM (CURRENT)	T1 – STANDARD STITCH ELECTRONICS
H – RULER PLATE ASSEMBLY	T2 – STANDARD STITCH ELECTRONIC WIRING HARNESSSES
I1 – TENSION ASSEMBLIES (ORIGINAL VER.)	U1 – STANDARD STITCH MOTOR ASSEMBLY
I2 – TENSION ASSEMBLIES (CURRENT VER.)	V1 - INNOVA WHEEL ASSEMBLY
J1 – UPPER REAR THREAD GUIDE (ORIGINAL VER.)	W1 – Y-AXIS ENCODER ASSEMBLY
J2 – UPPER REAR THREAD GUIDE (CURRENT VER.)	X1 – X-AXIS ENCODER ASSEMBLY
K2 – THREAD GUIDES	Y1 – PRO-TOUCHSCREEN
L1 – SHEETMETAL AND COVERS (ORIGINAL VER.)	Y2 – LIGHTNING TOUCHSCREEN
	Z1 – LIGHTNING MOTOR AND CONTROLLER

PLATE A



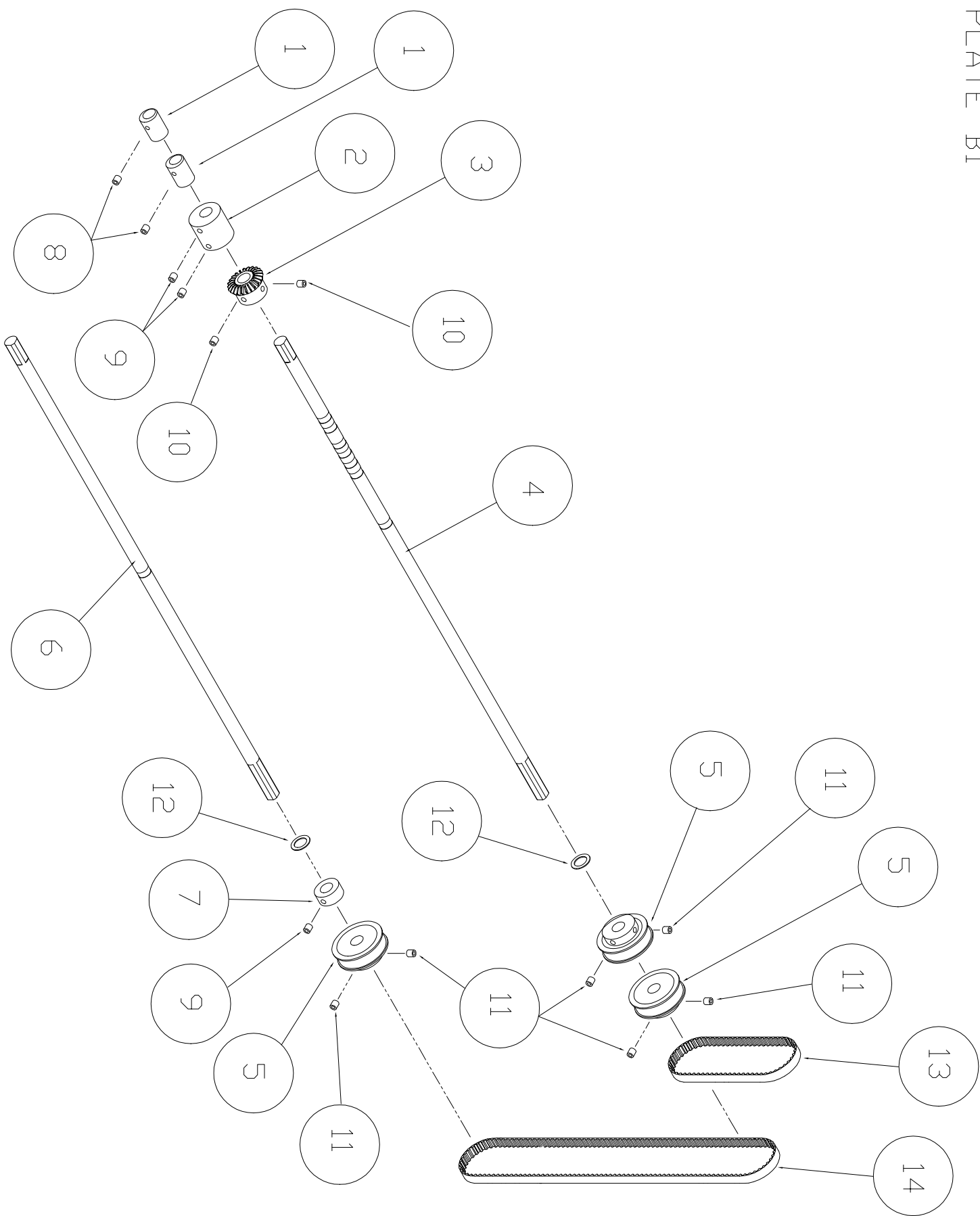


PLATE B2

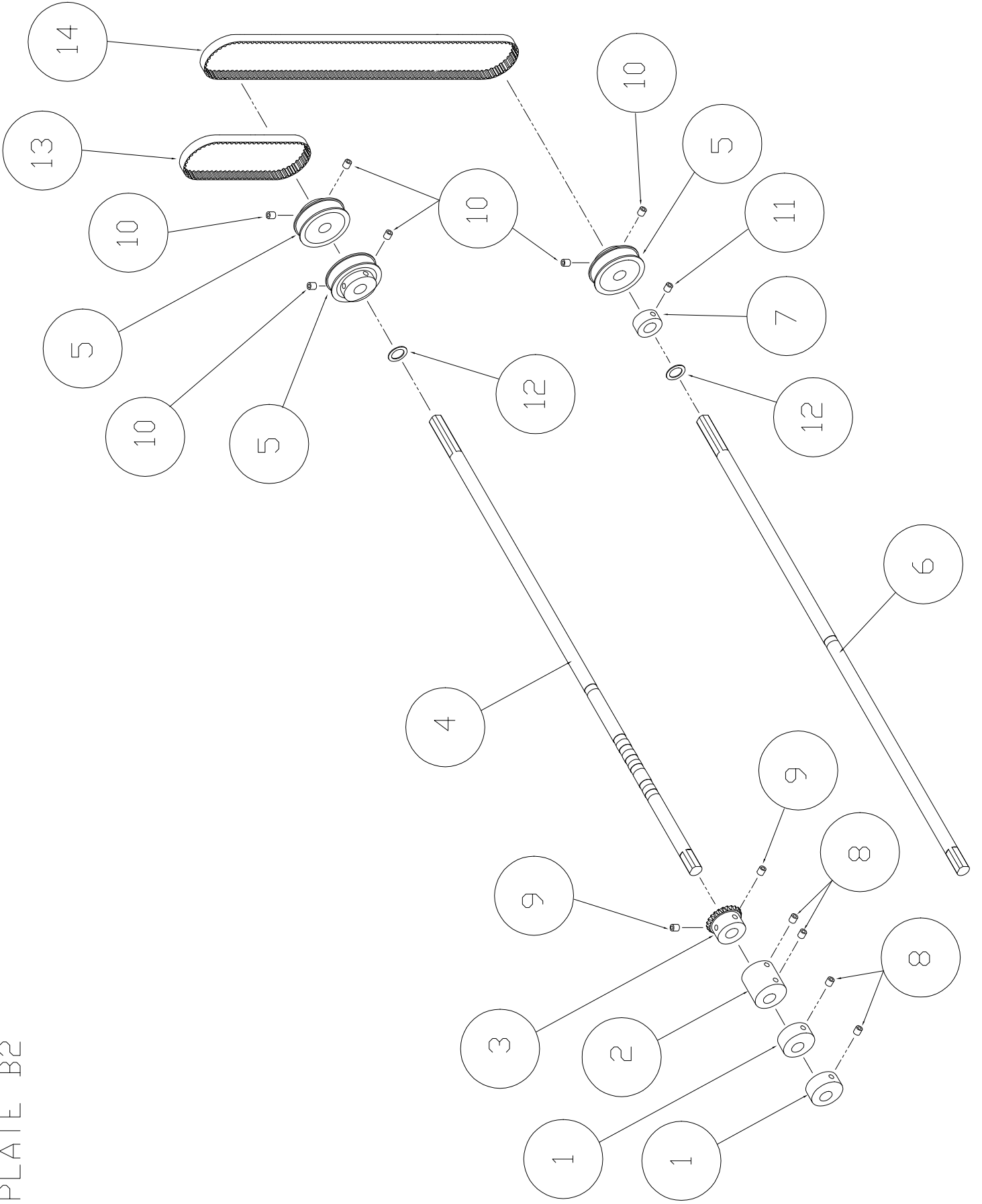


PLATE C

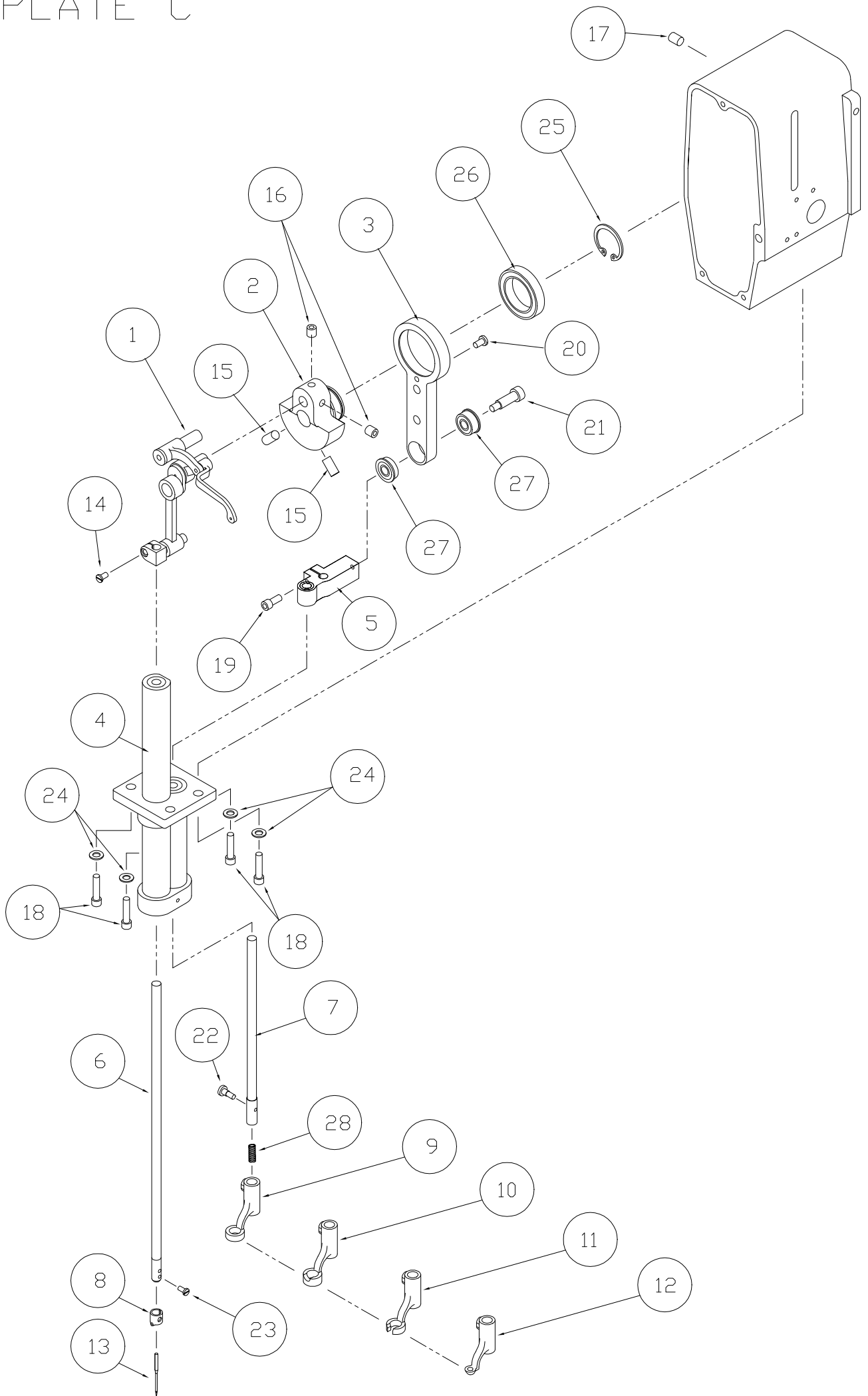


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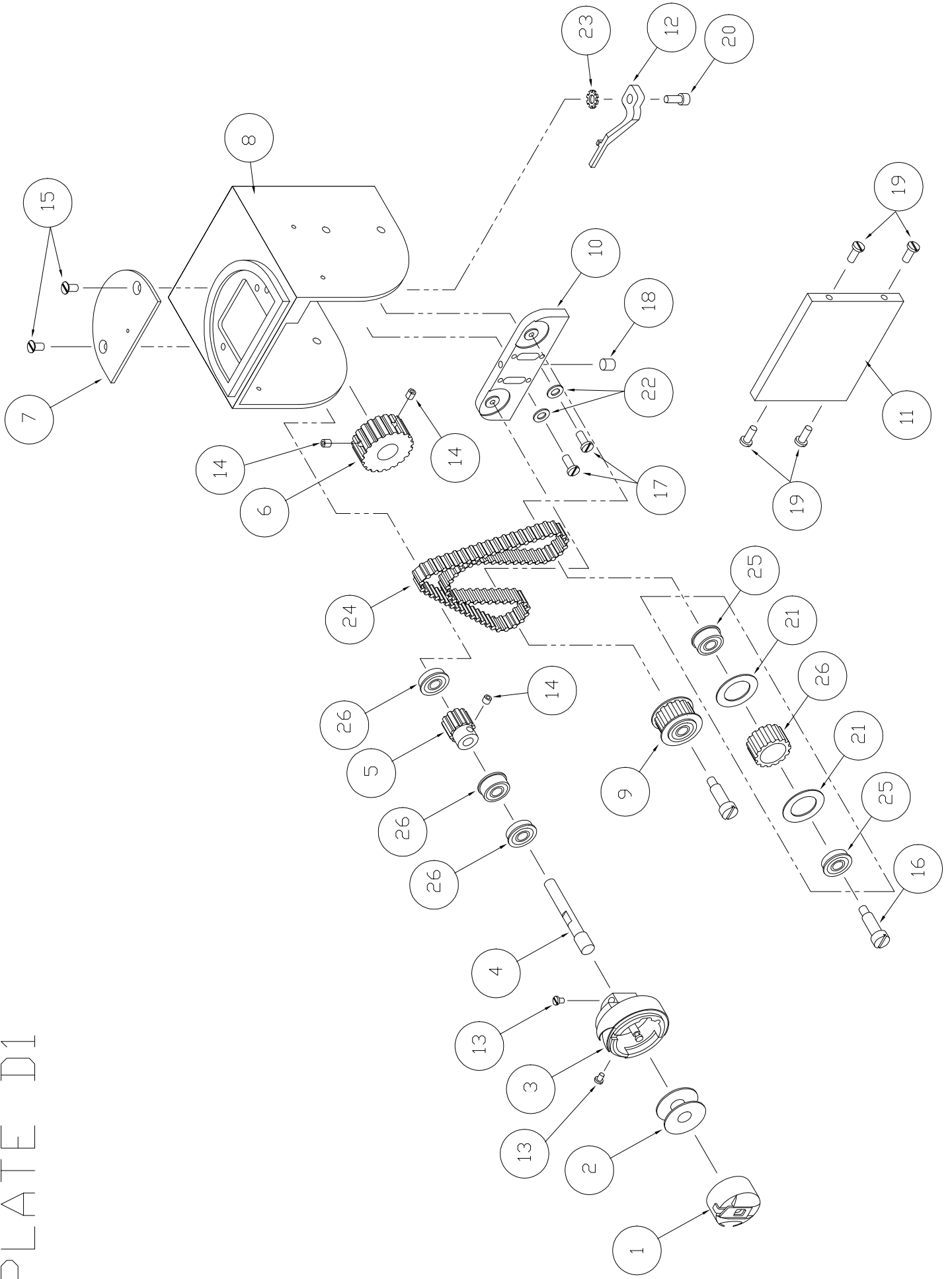


PLATE D2

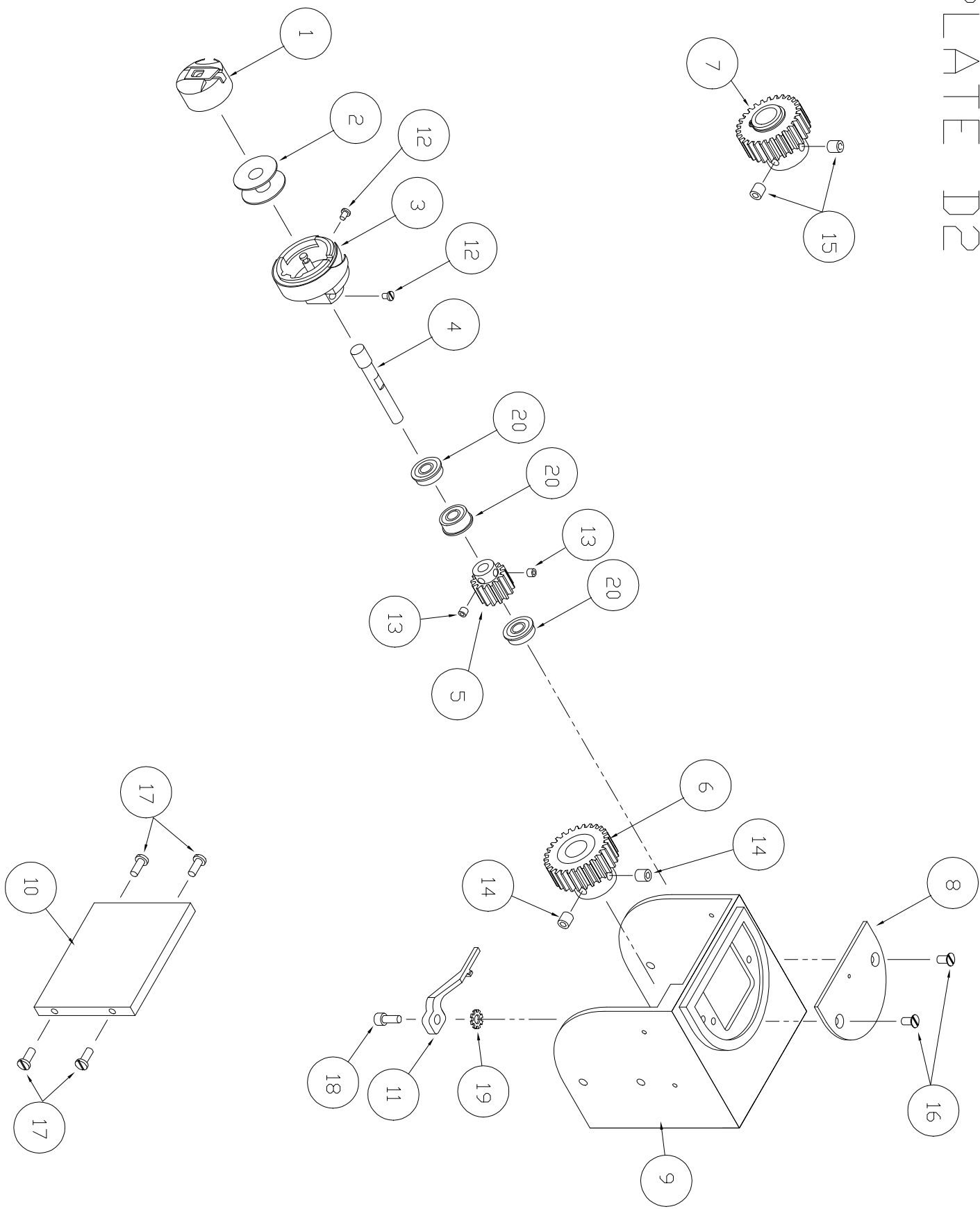


PLATE E1

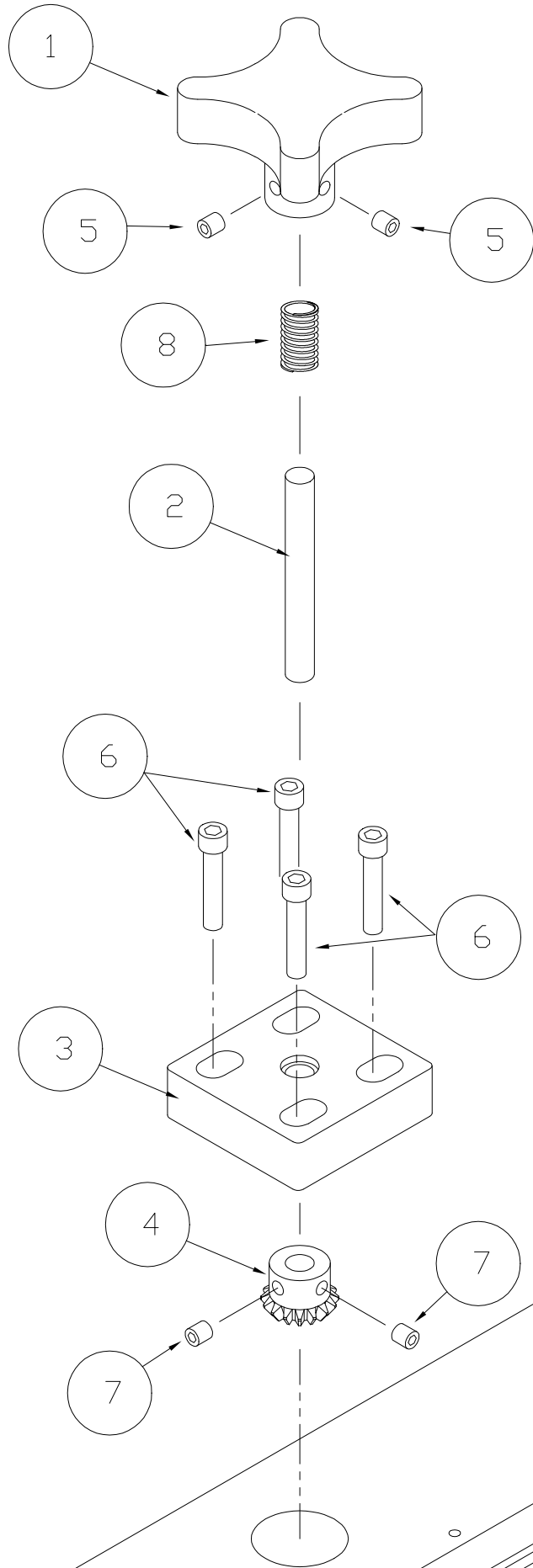


PLATE E2

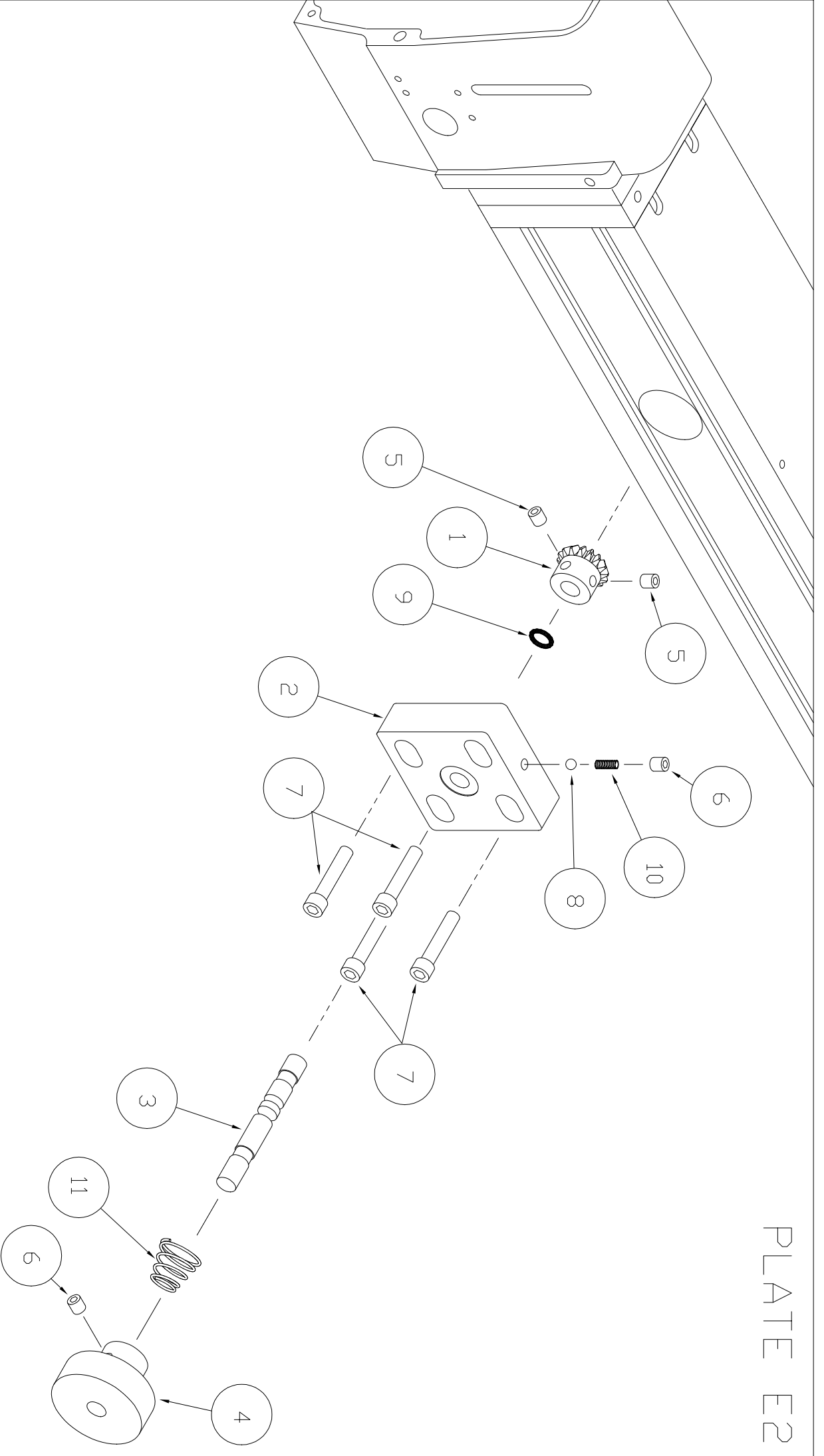
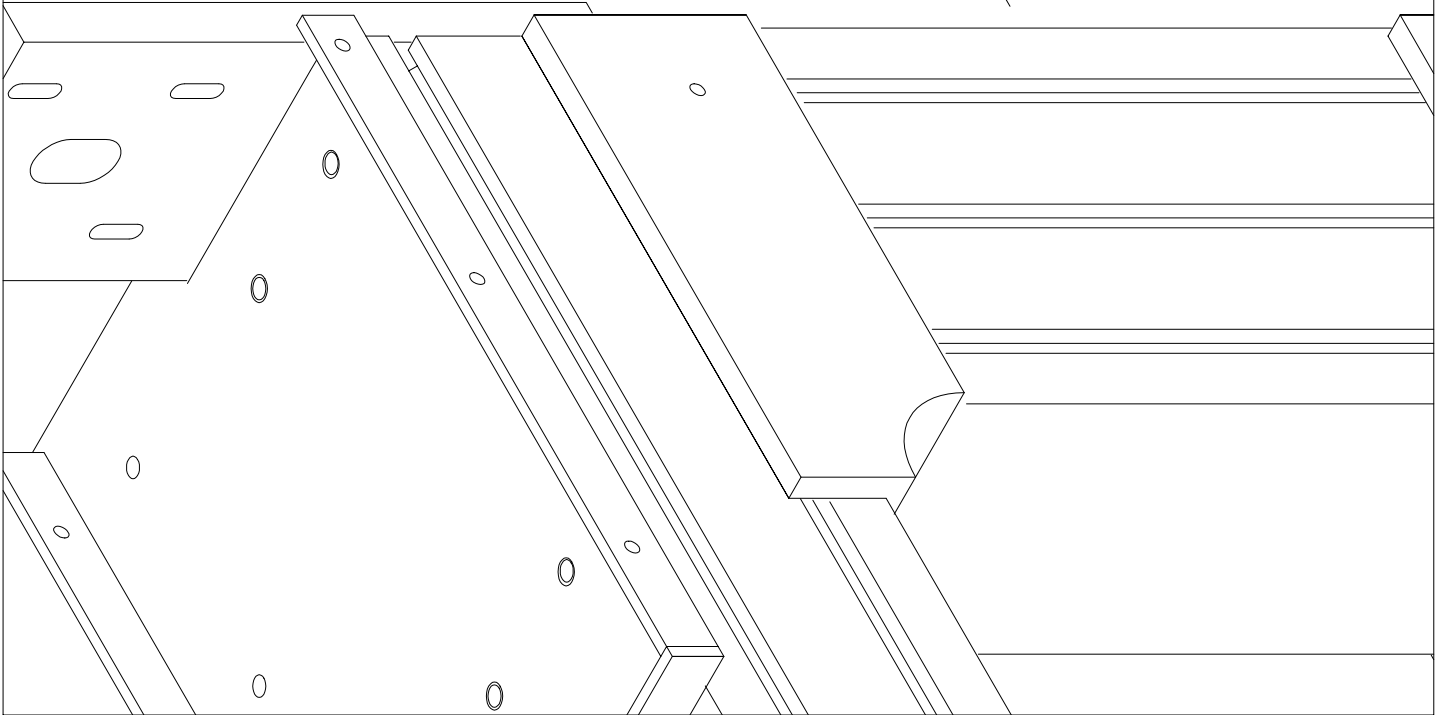
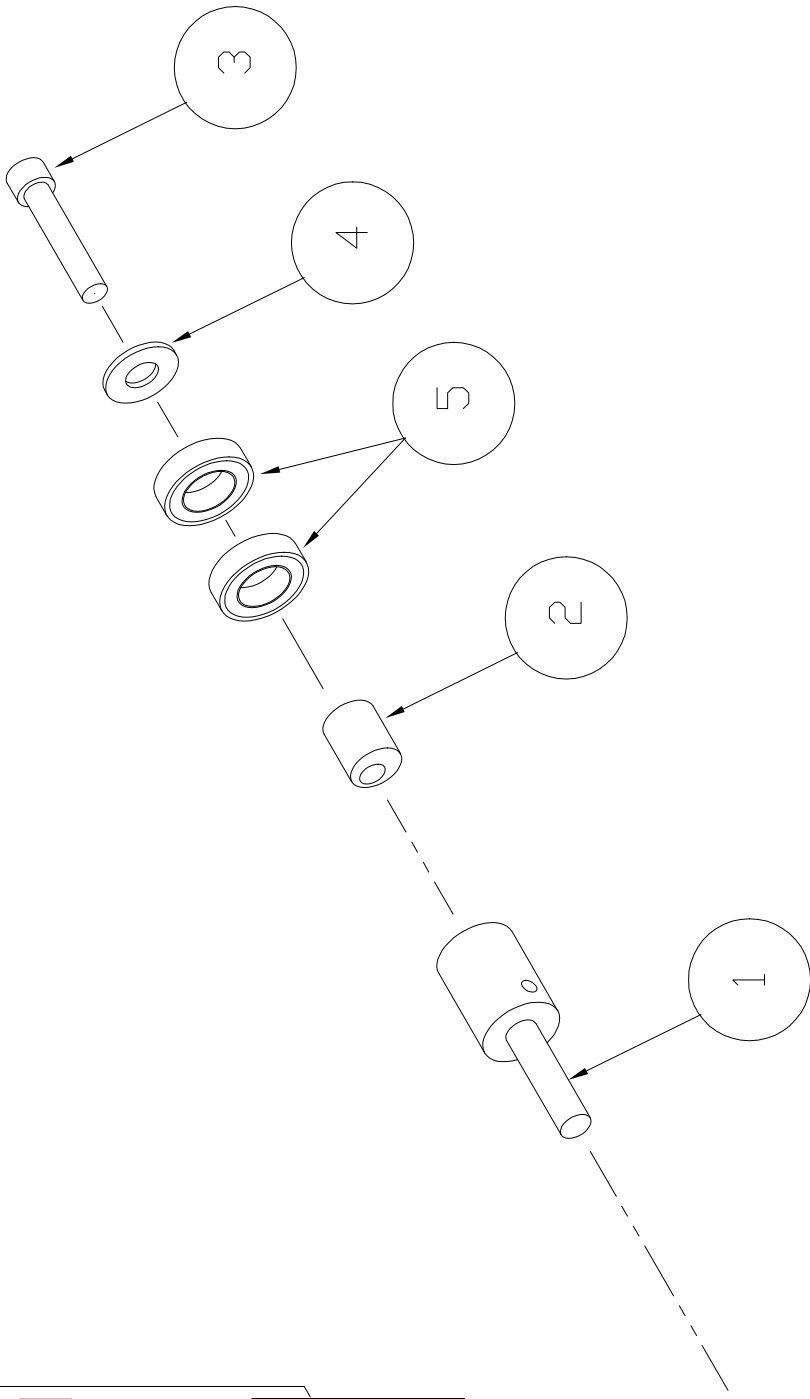


PLATE F1



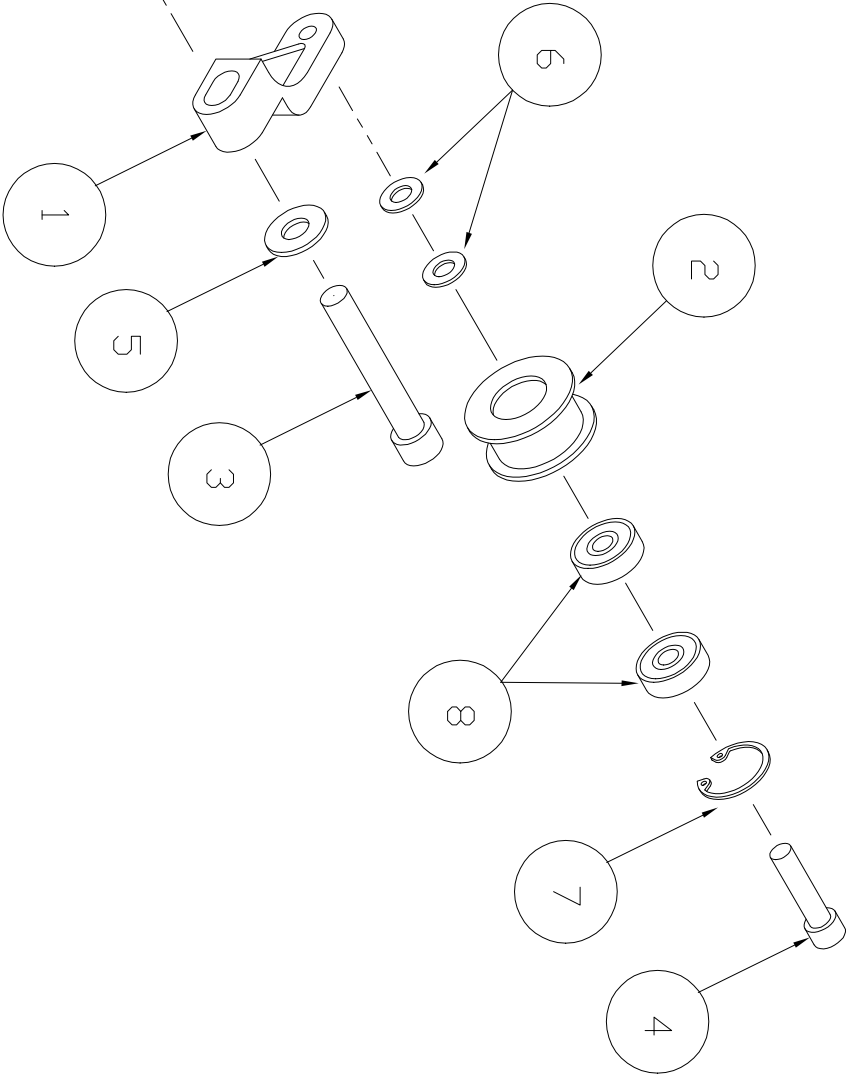
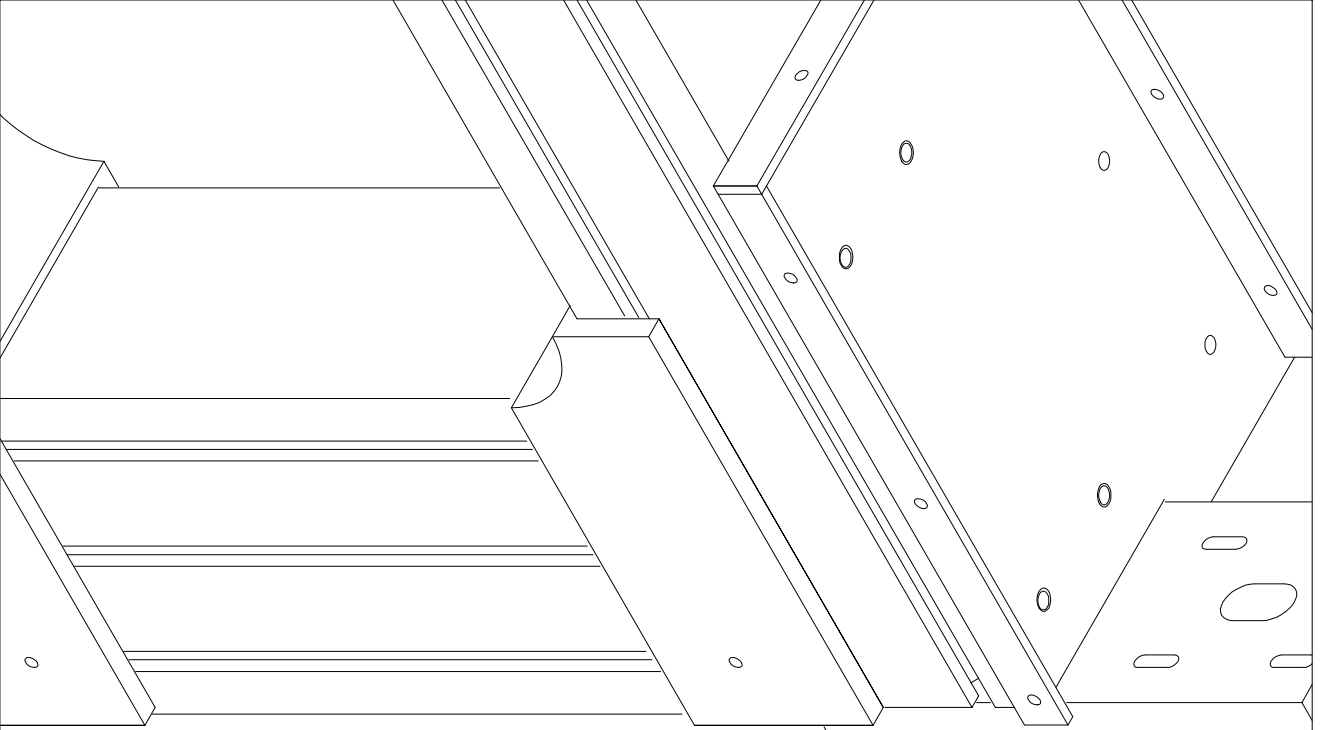


PLATE F2

PLATE G1

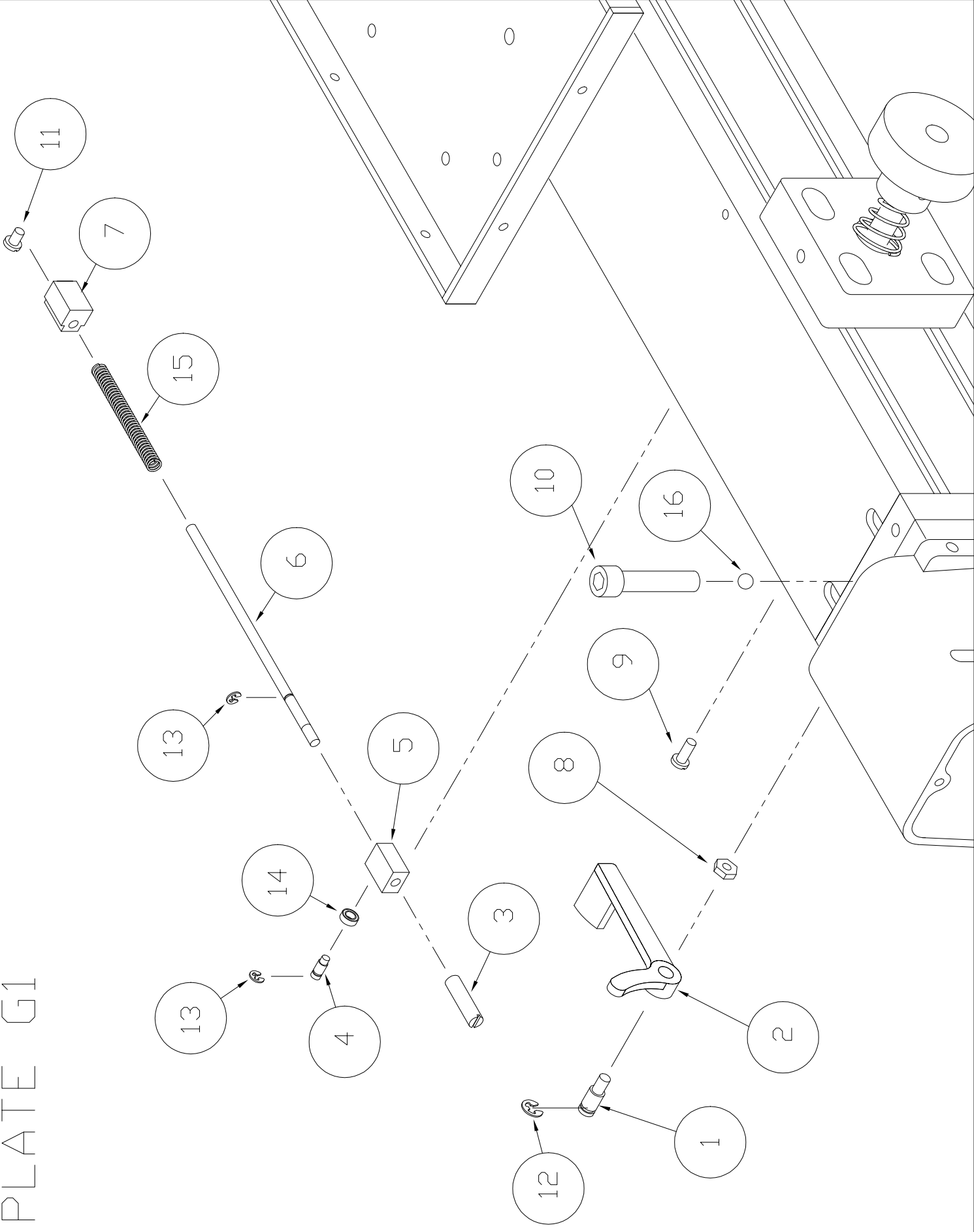


PLATE G2

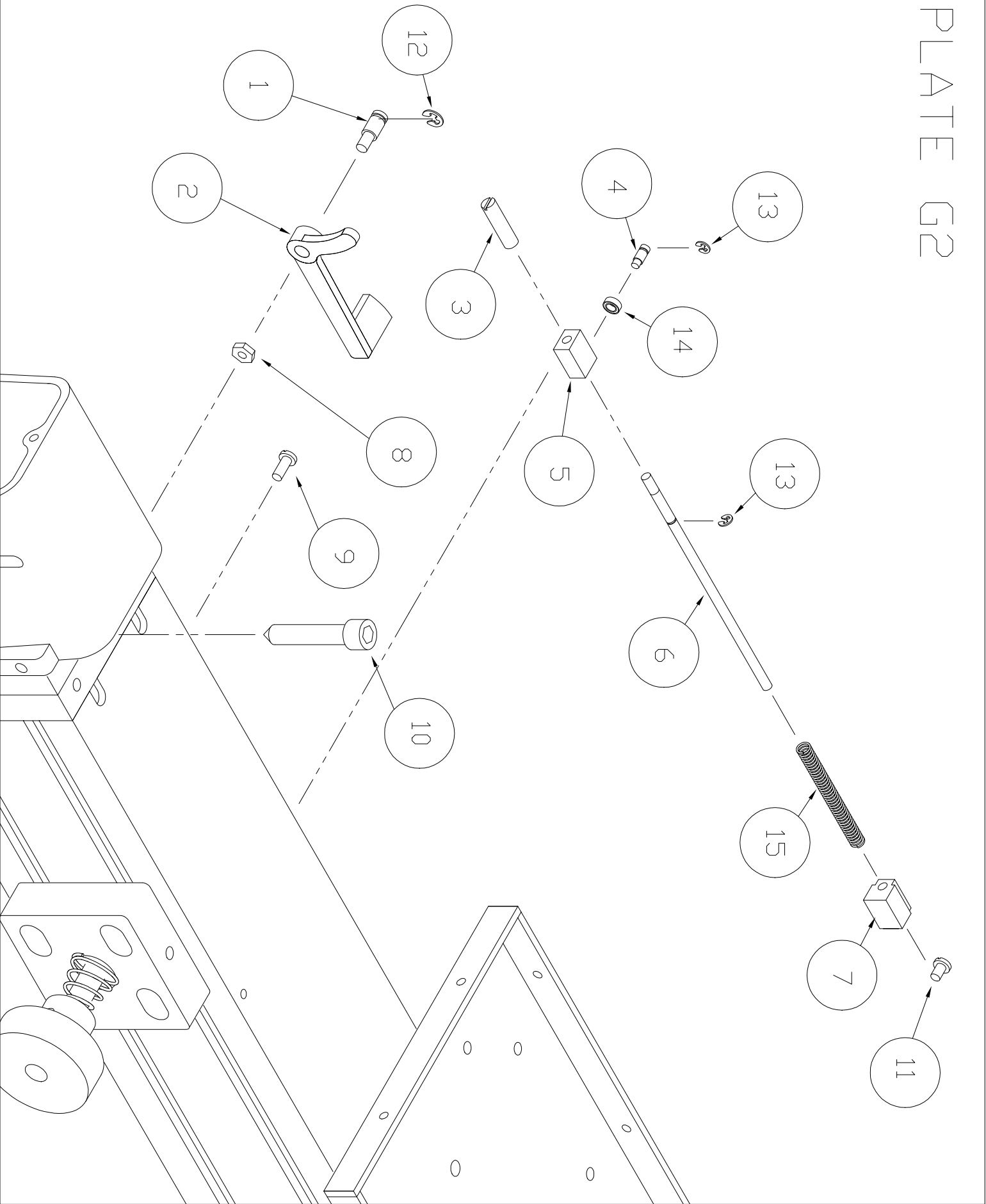
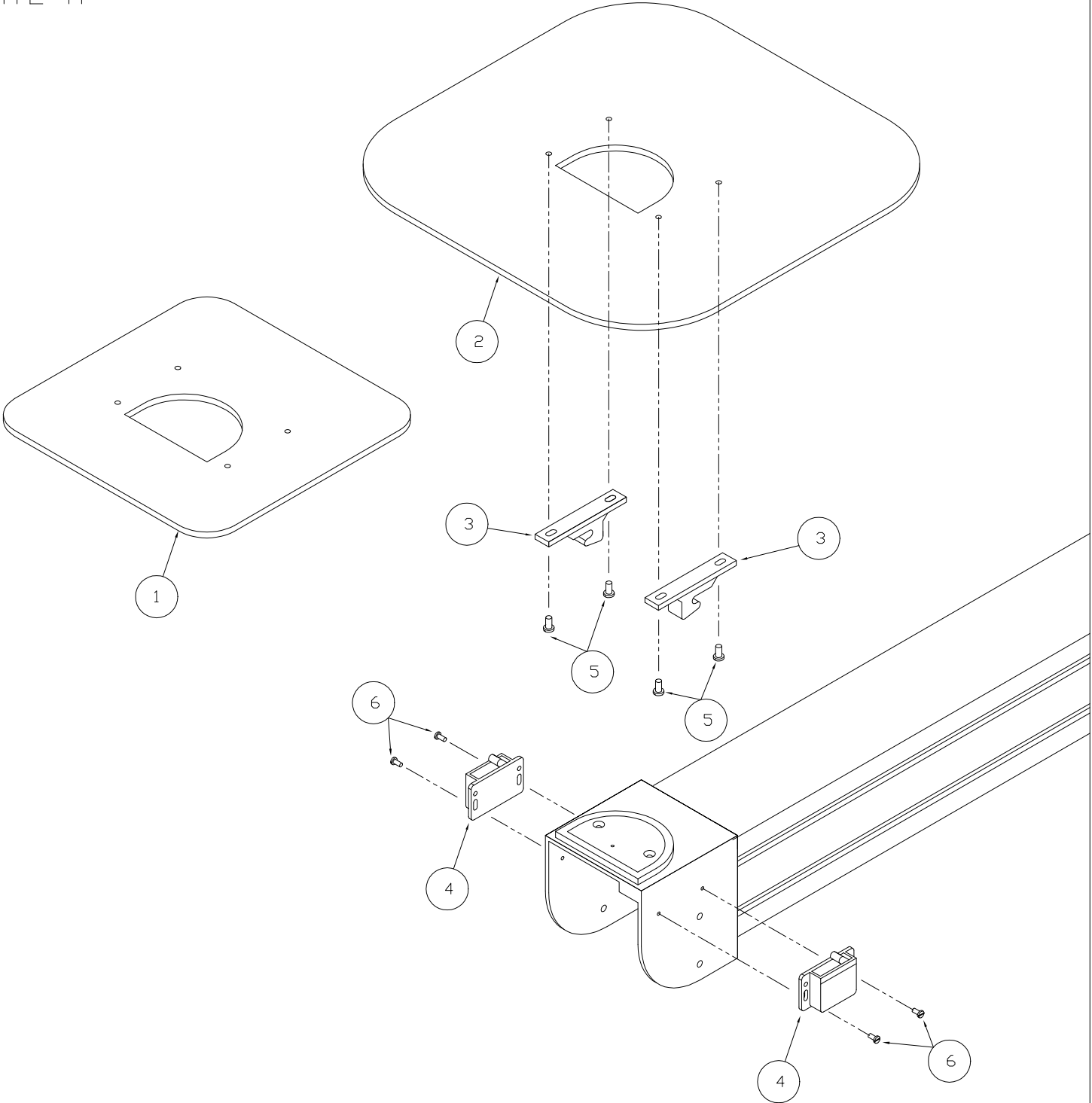


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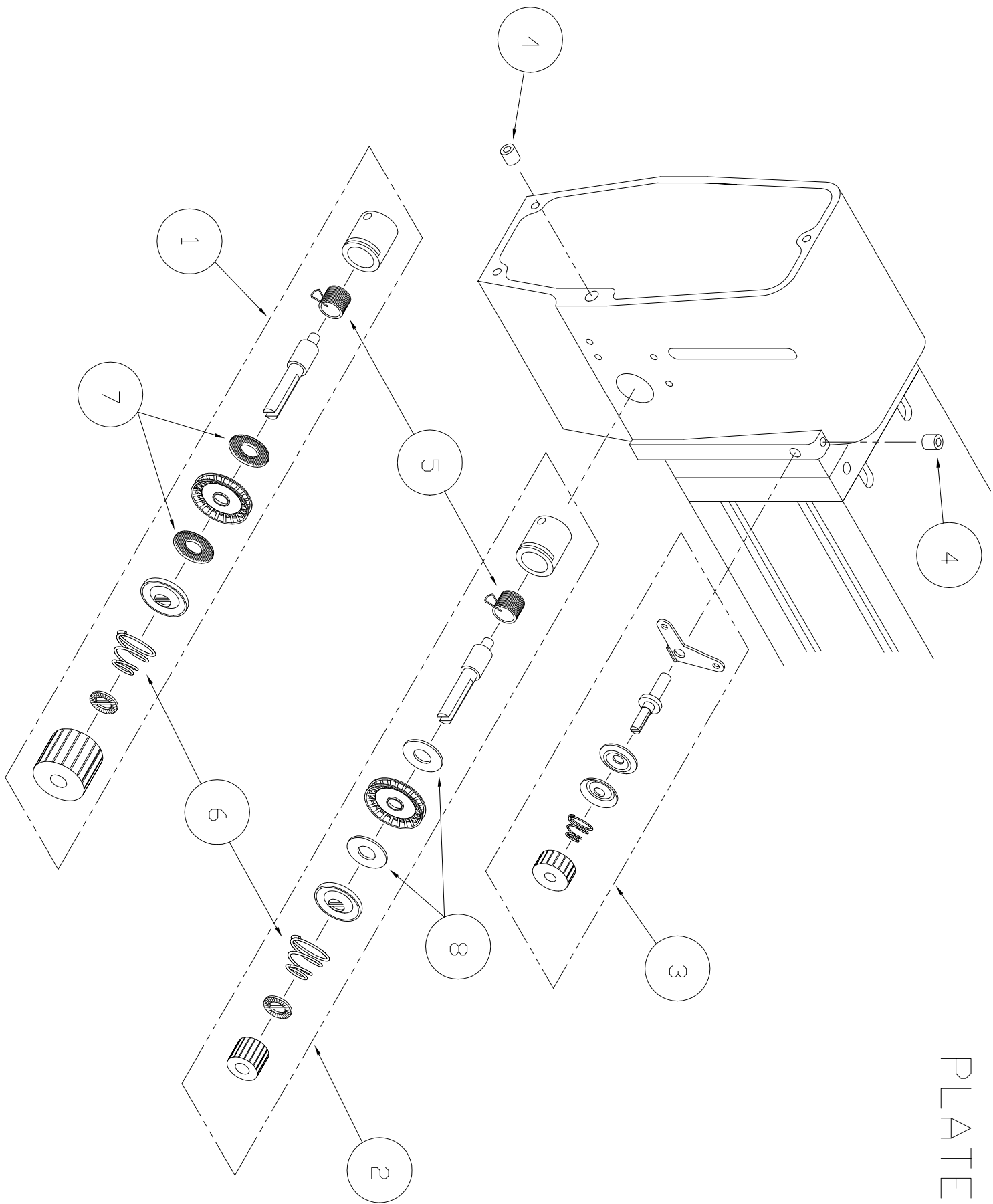


PLATE 12

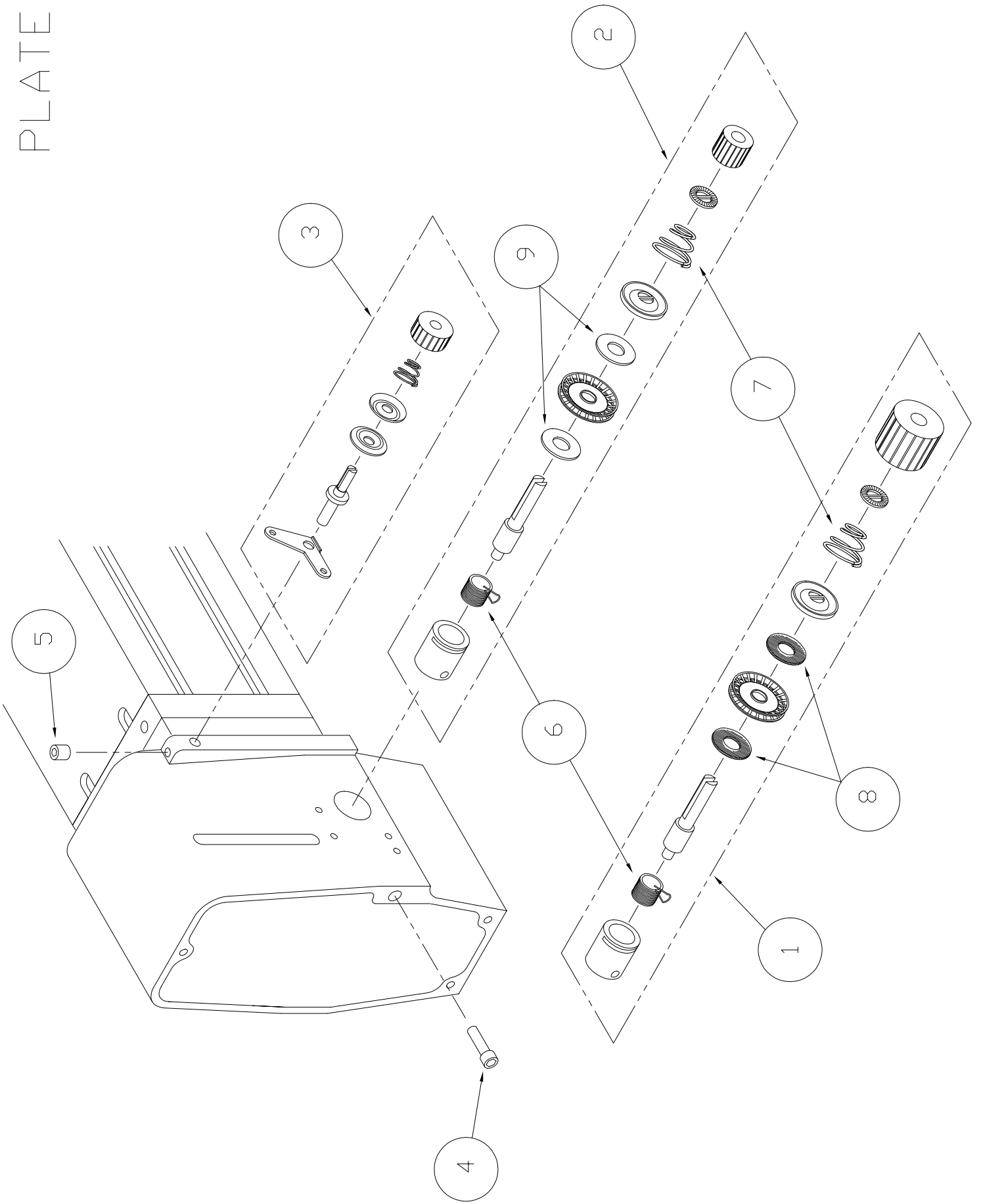


PLATE J1

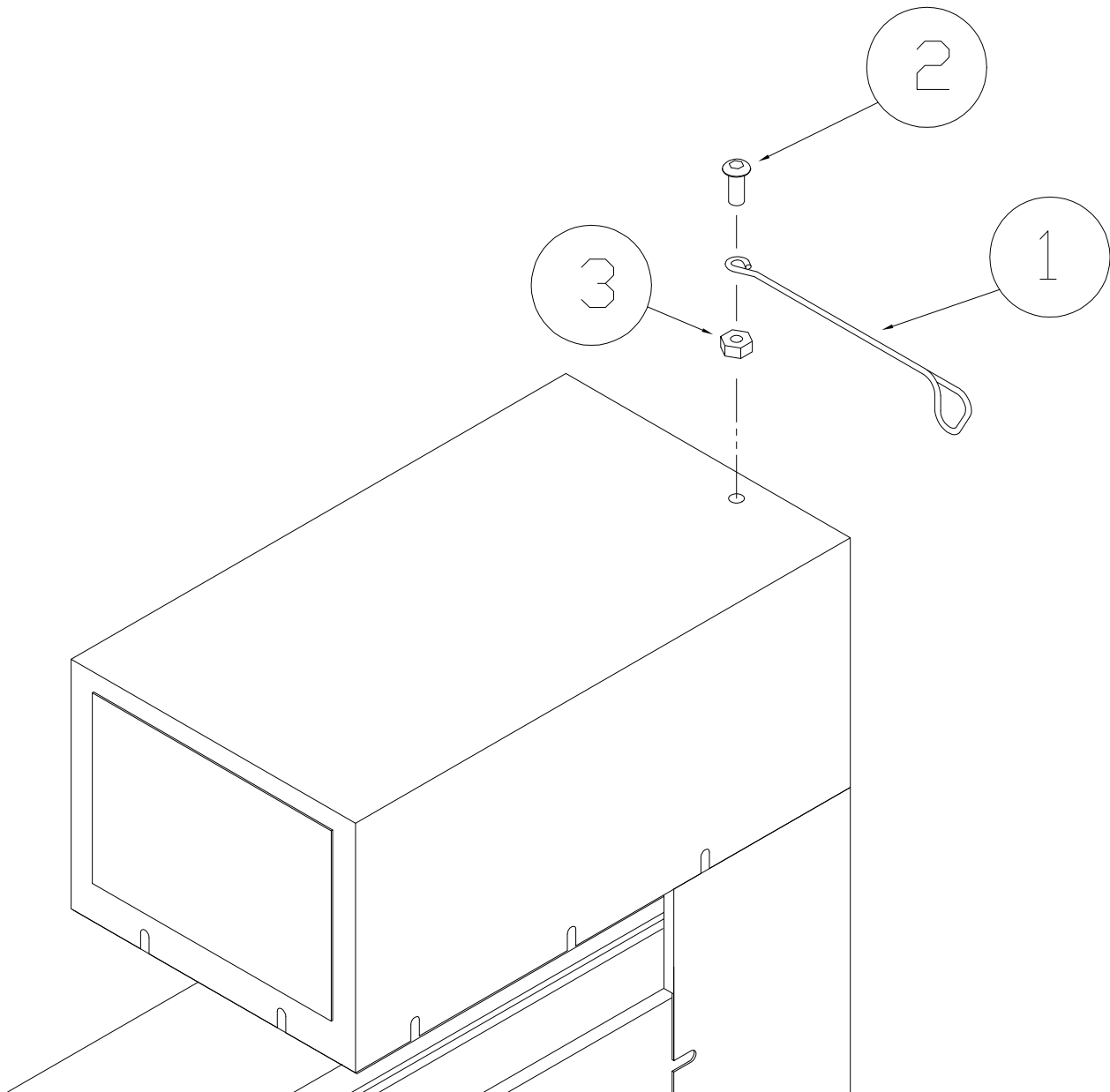


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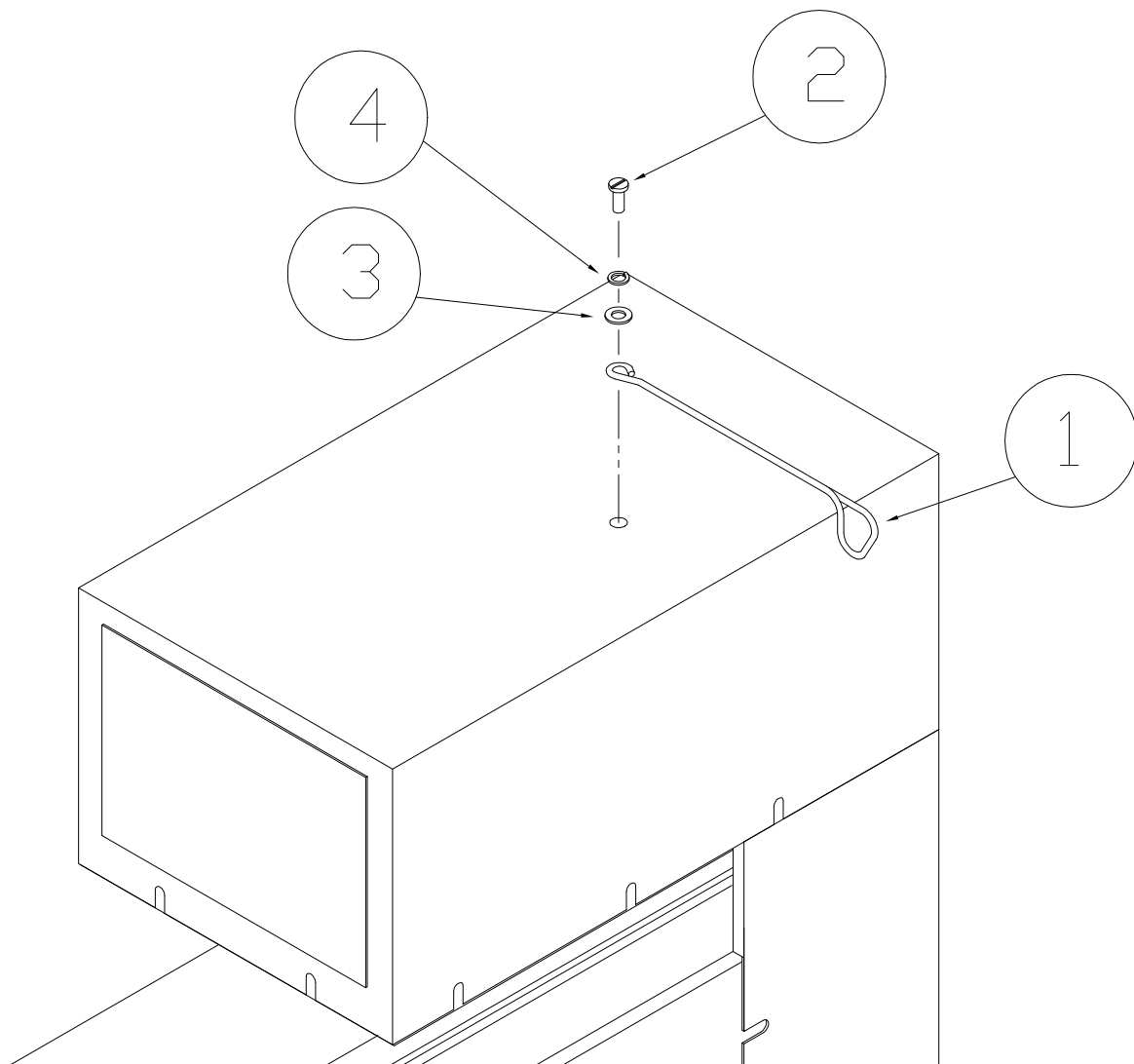
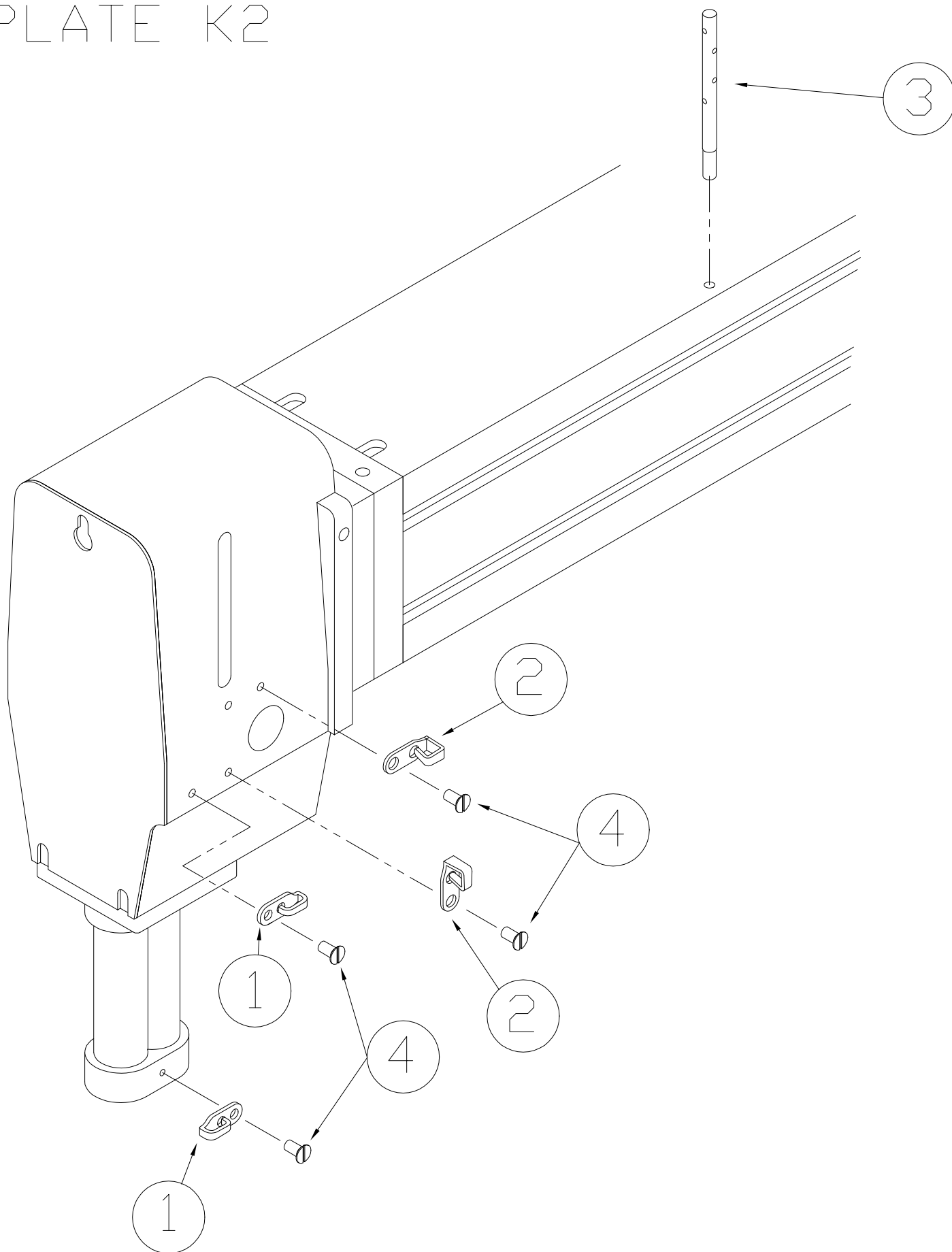


PLATE K2



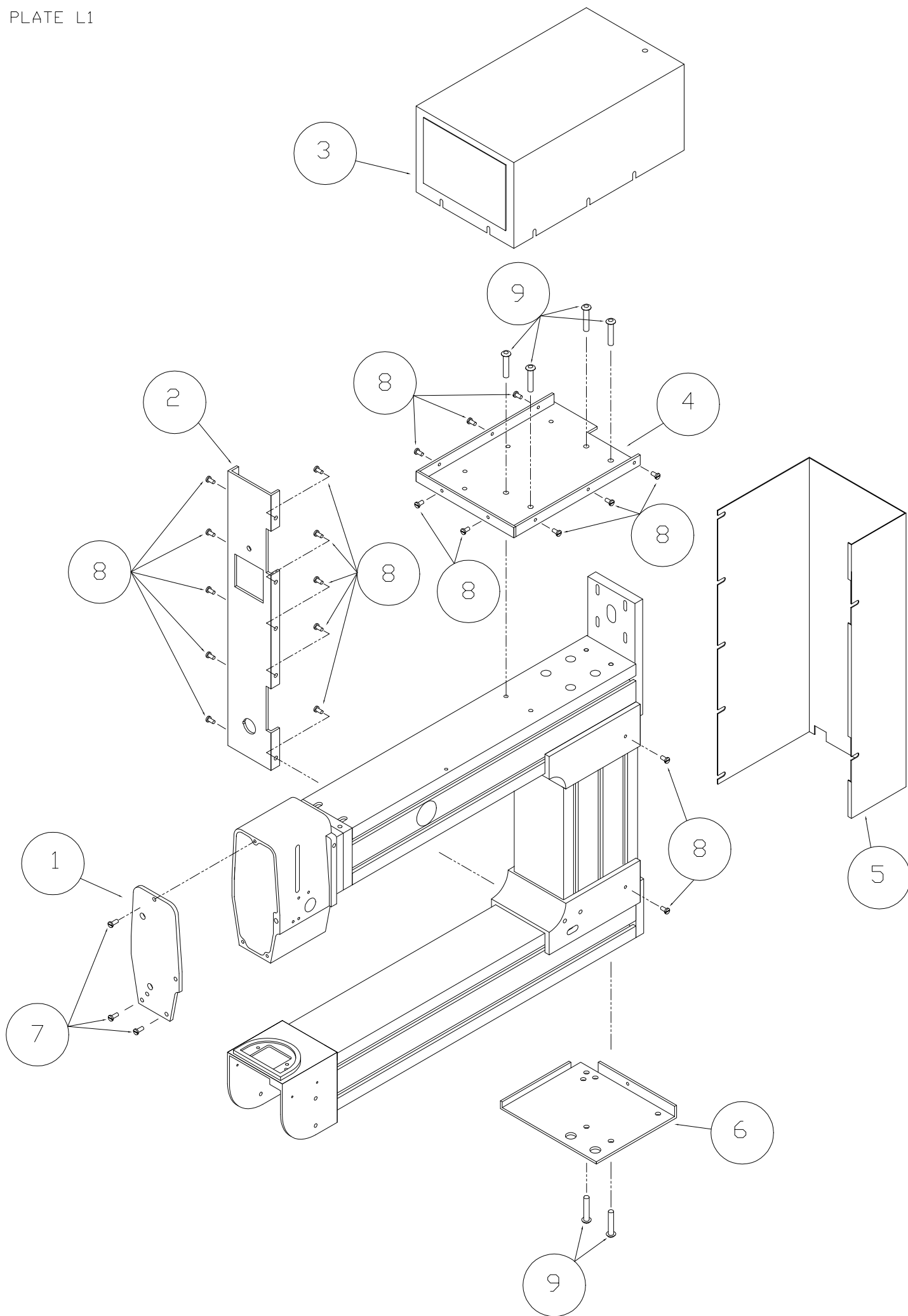
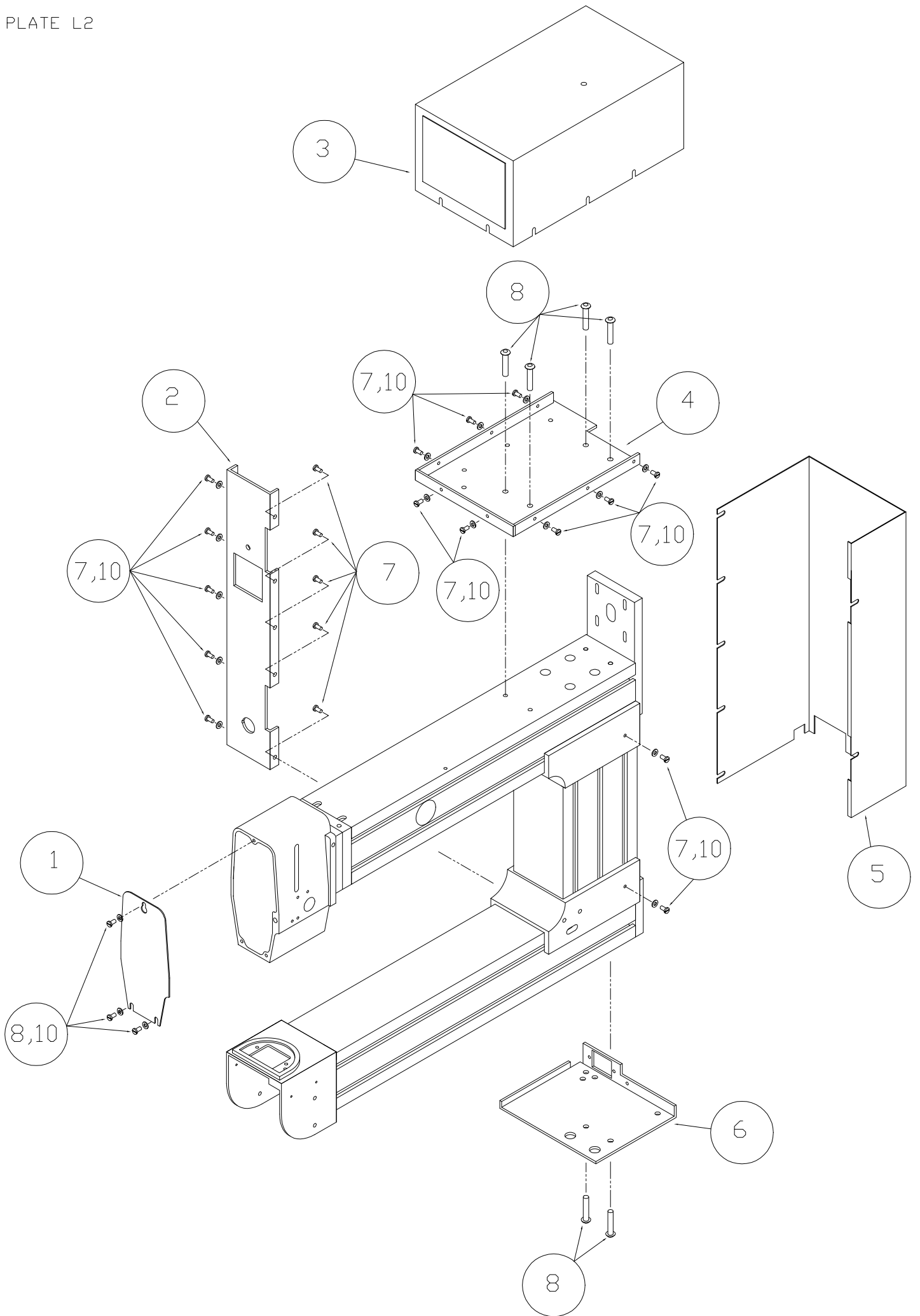


PLATE L2



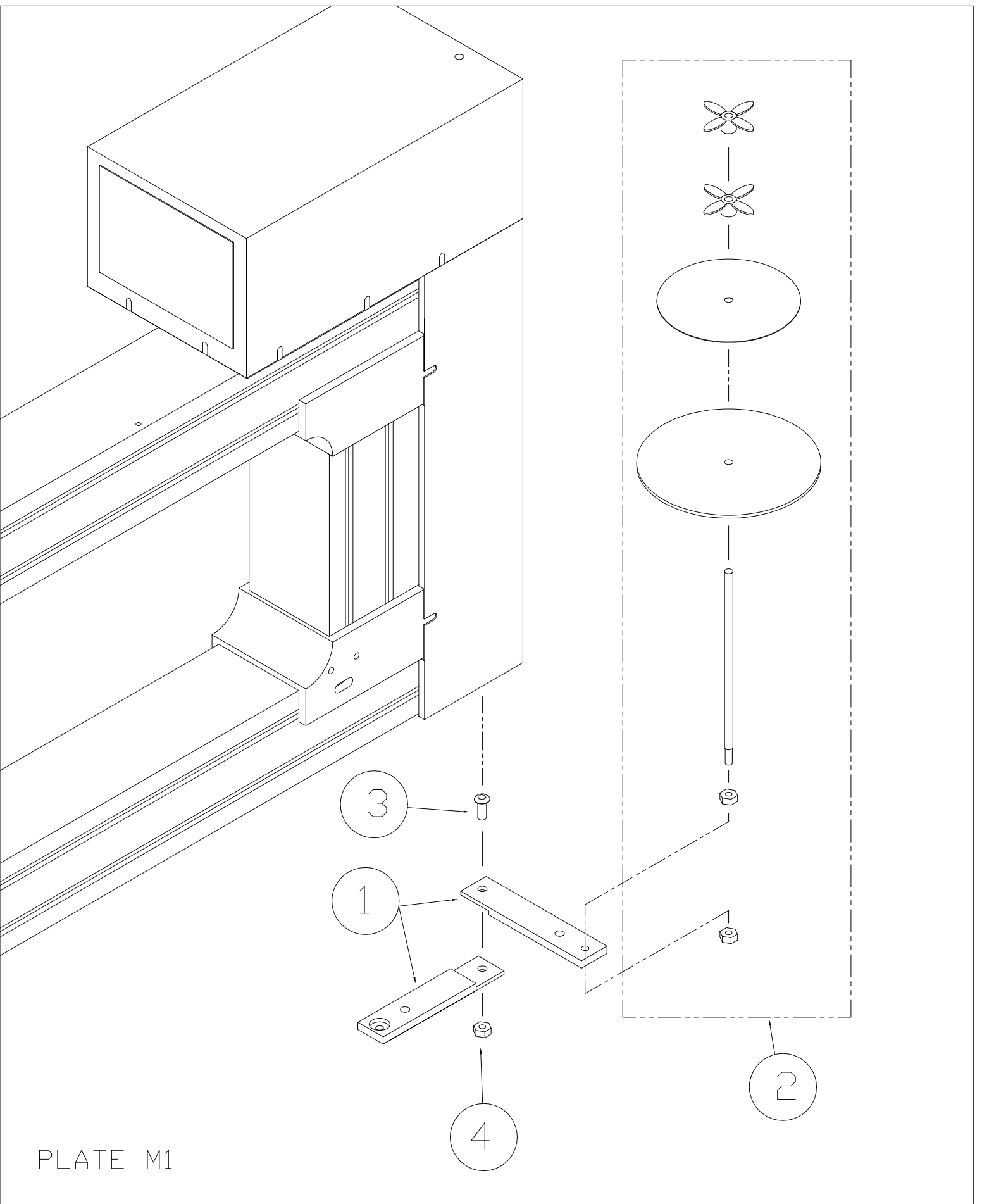
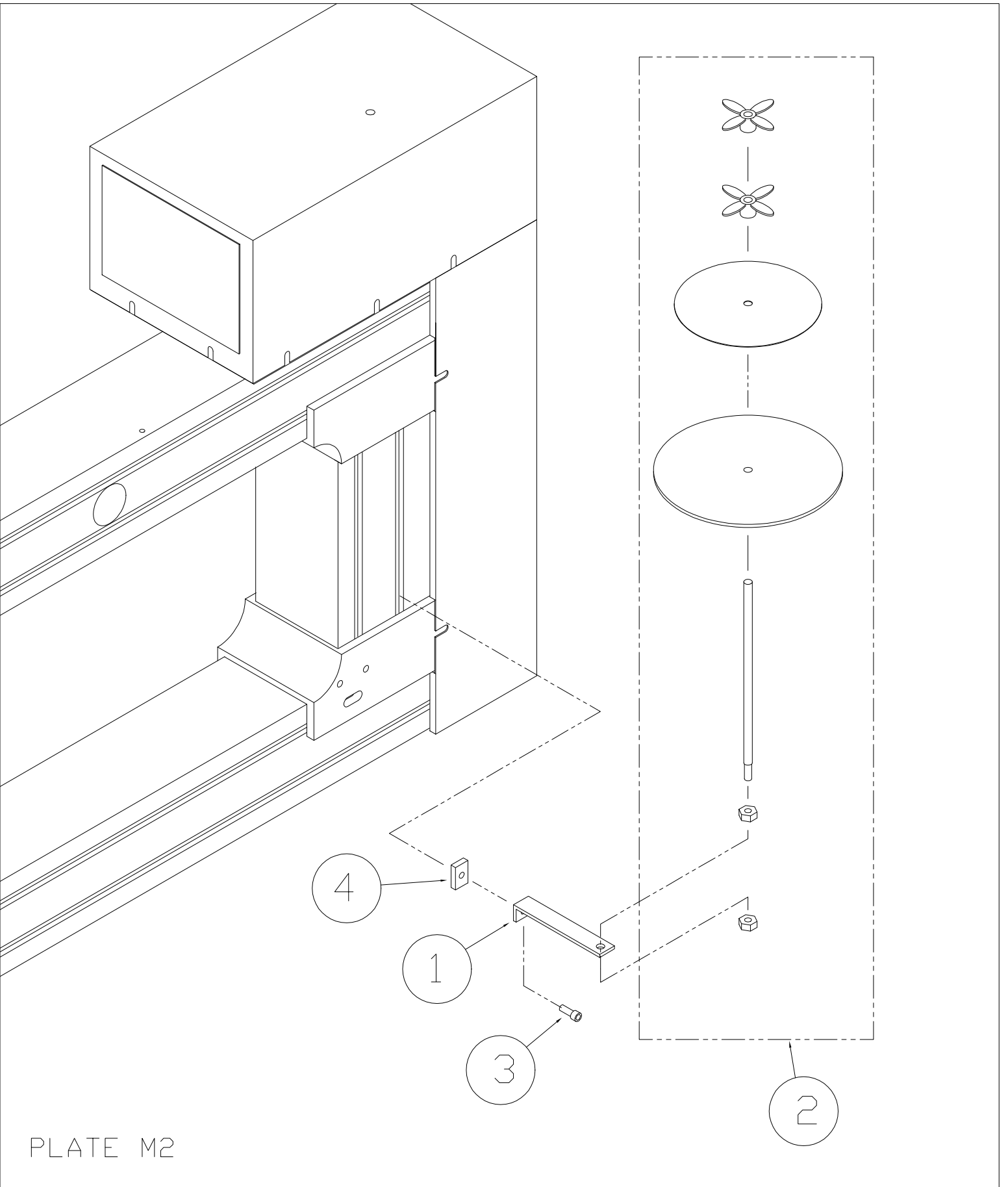
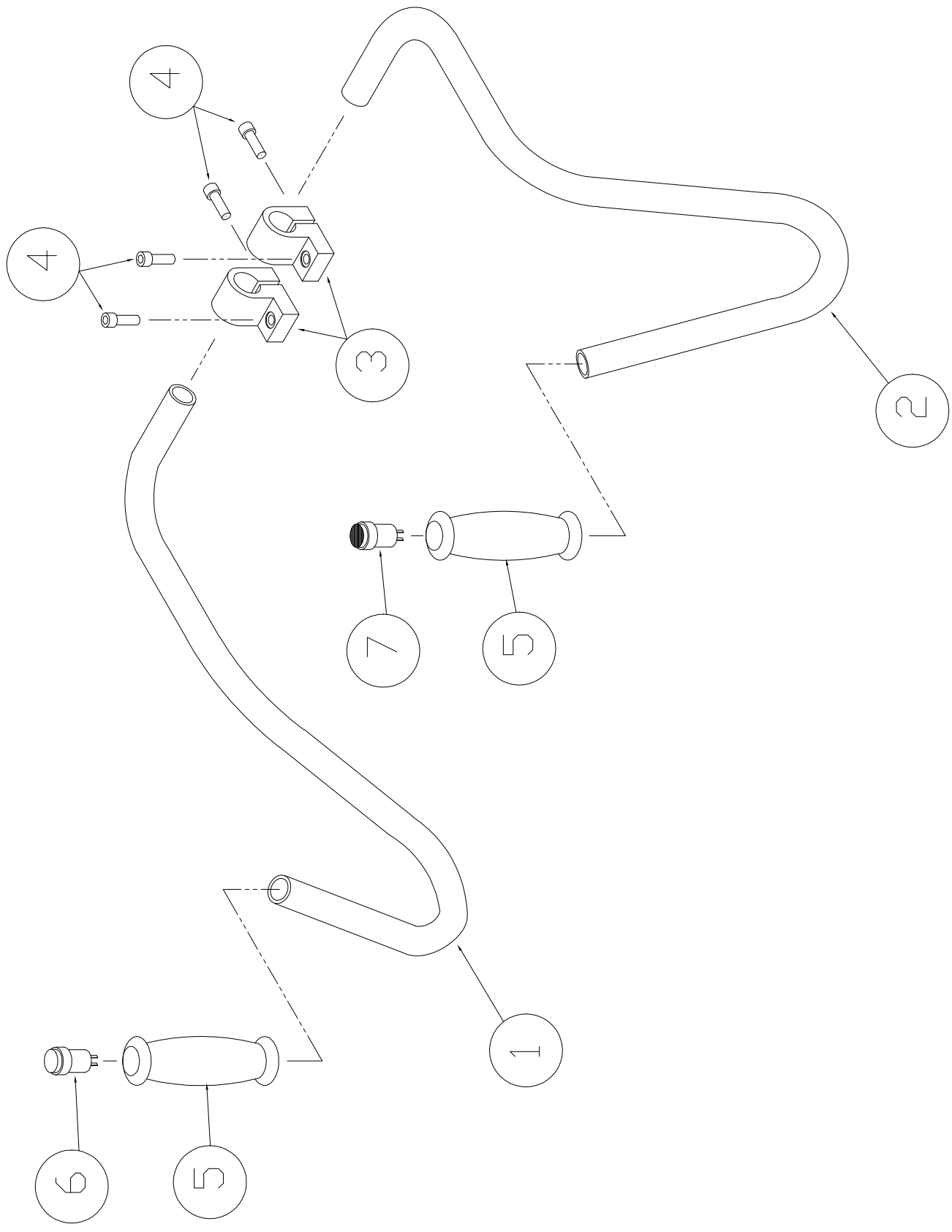
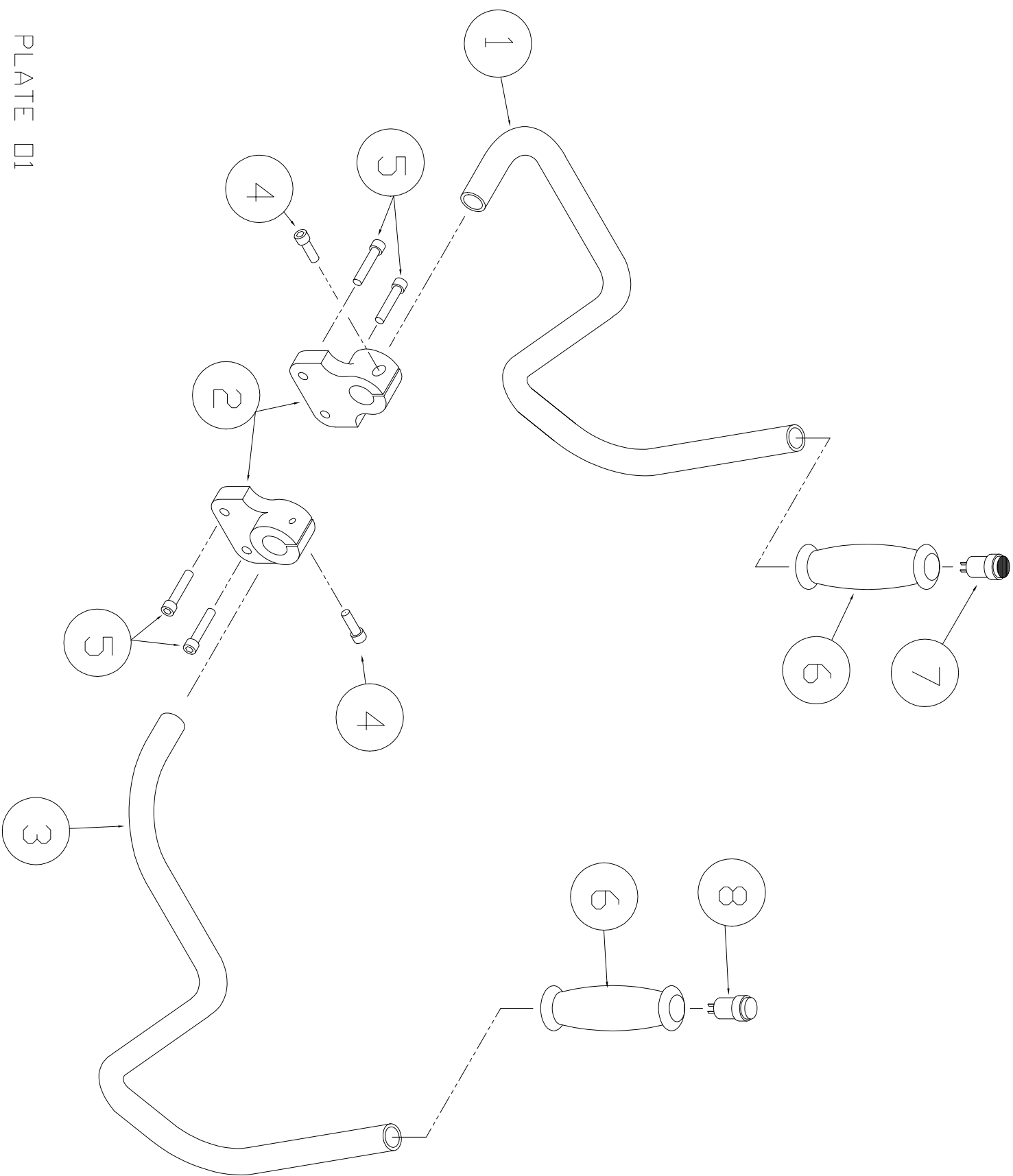
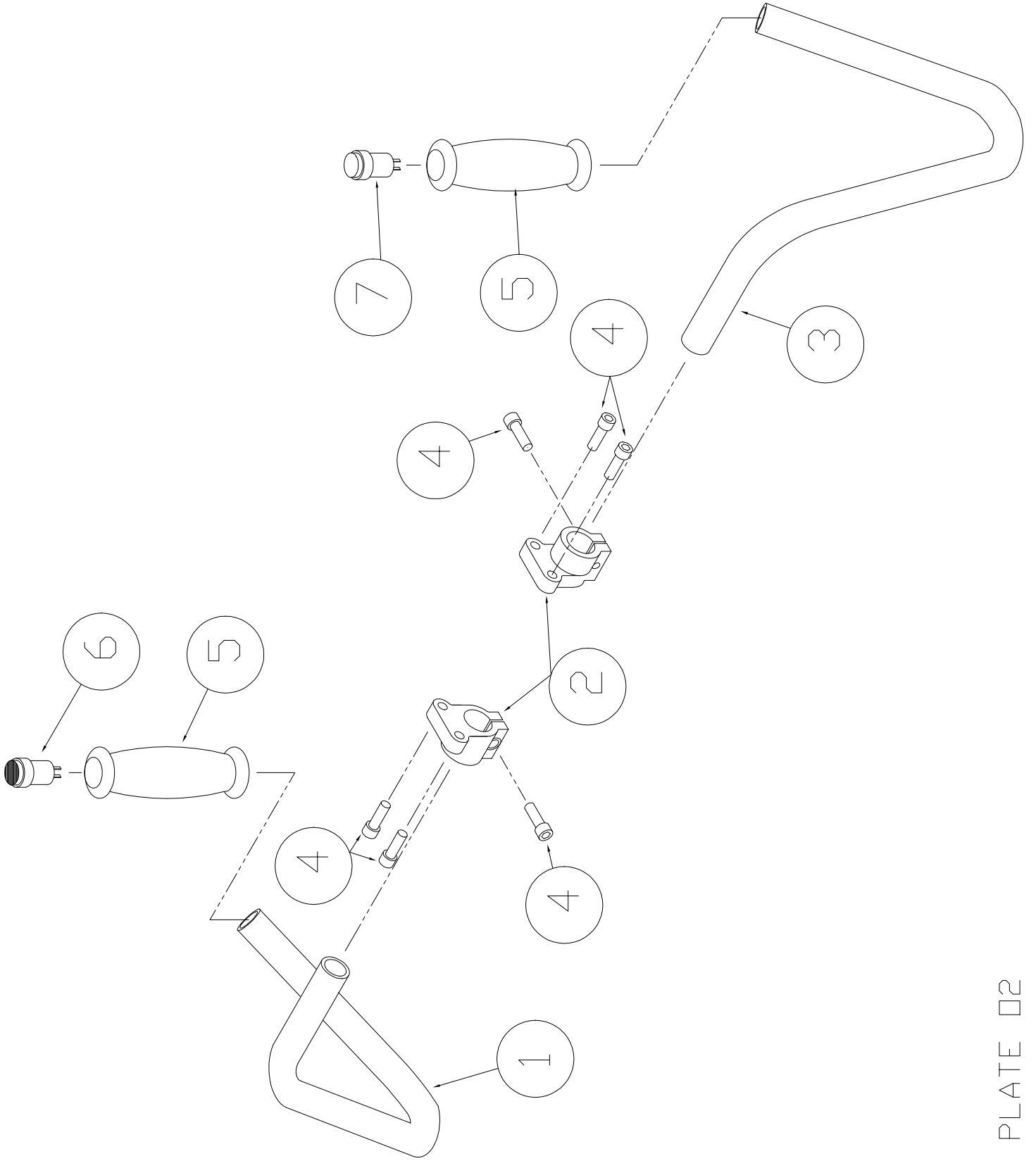


PLATE M1









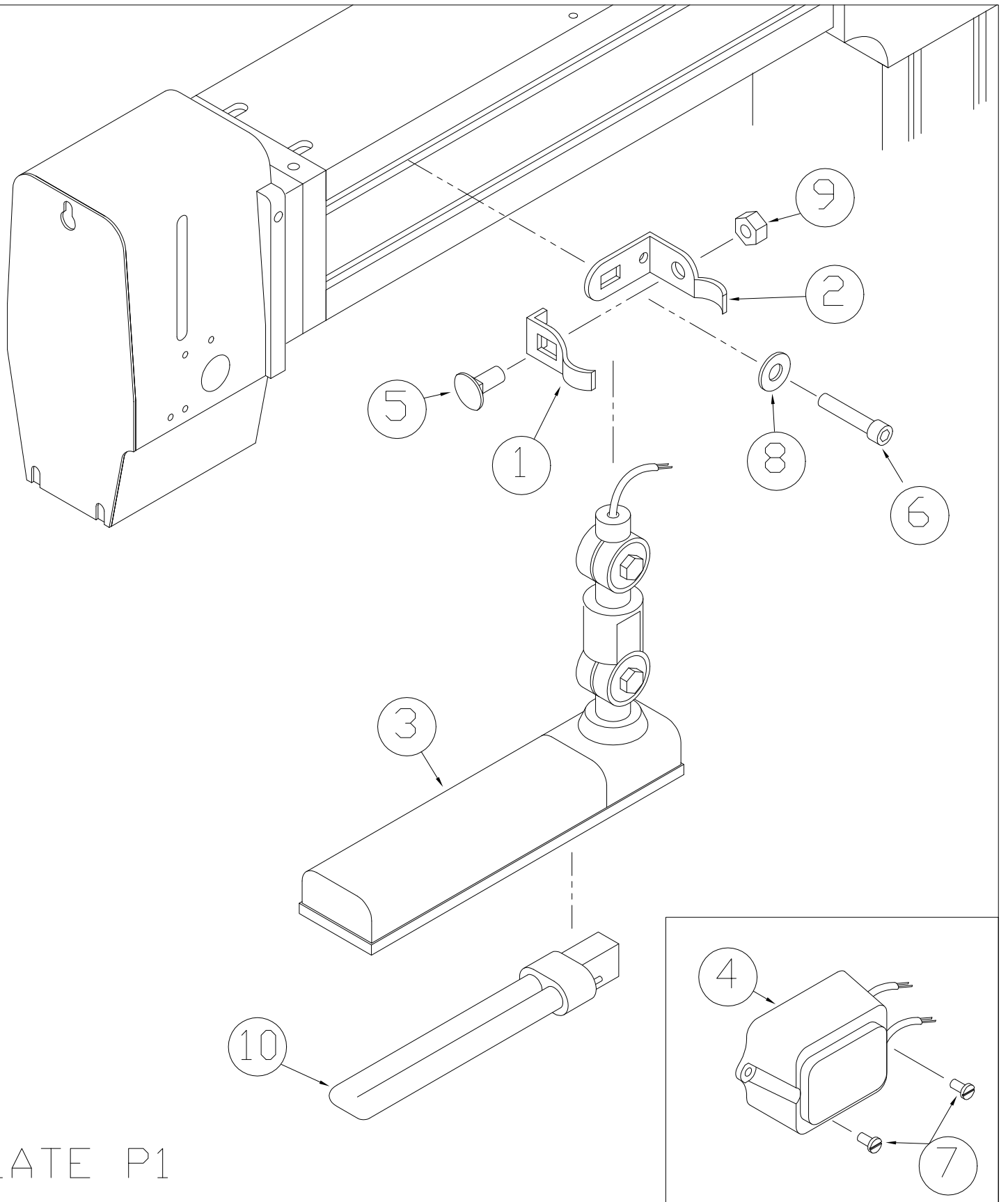


PLATE P1

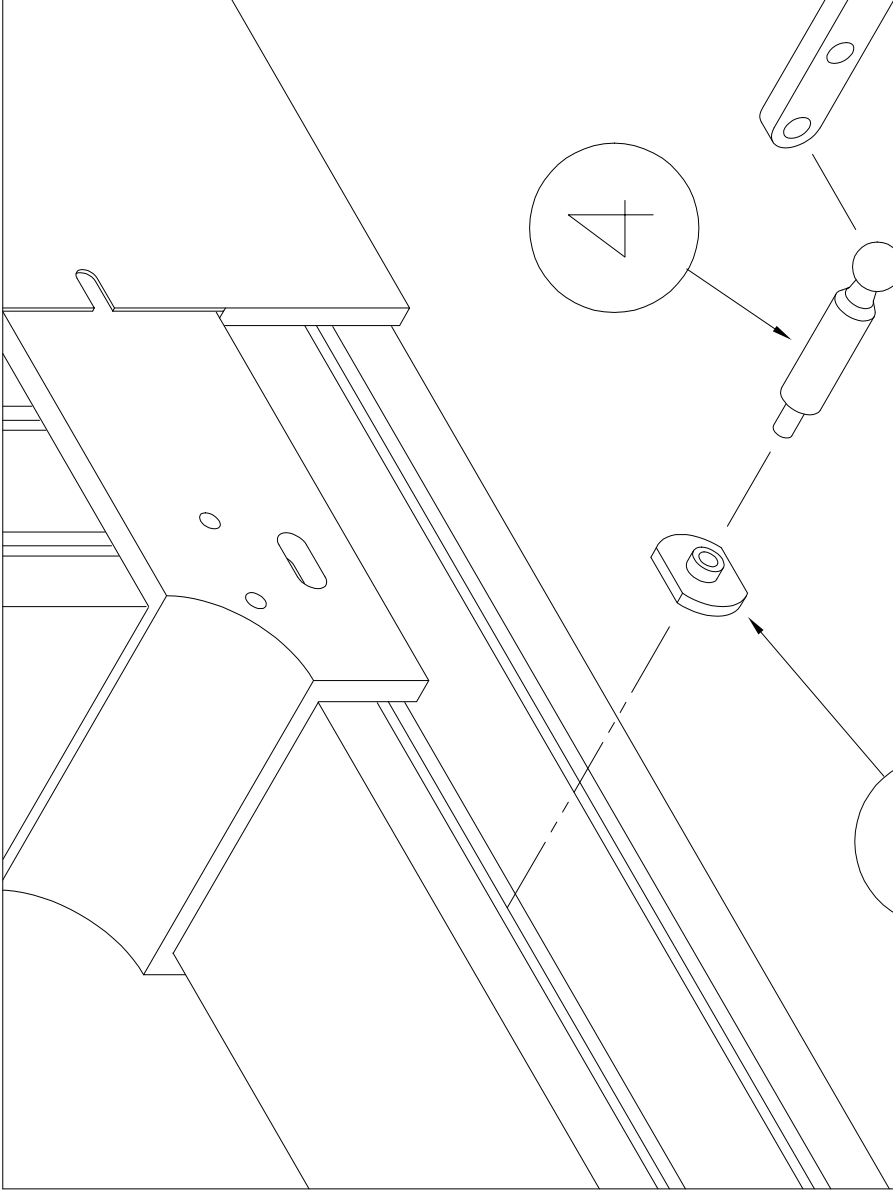
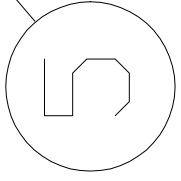
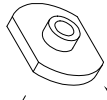
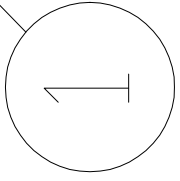
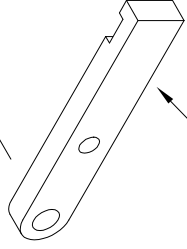
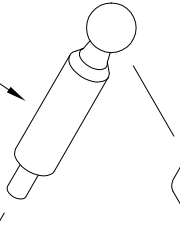
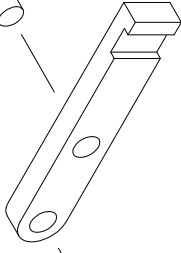
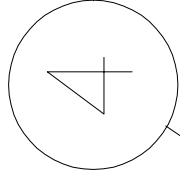
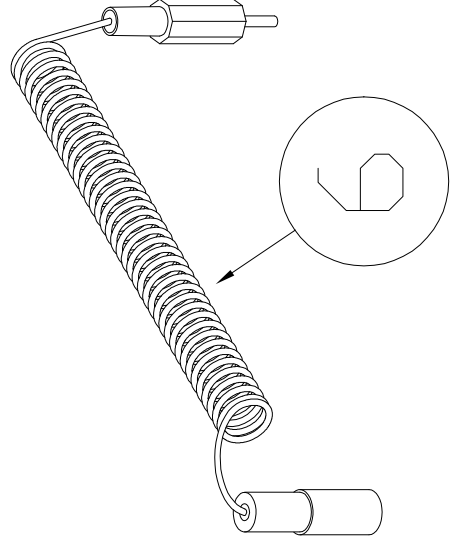
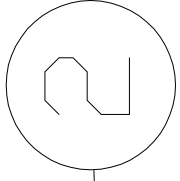
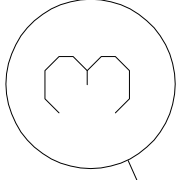
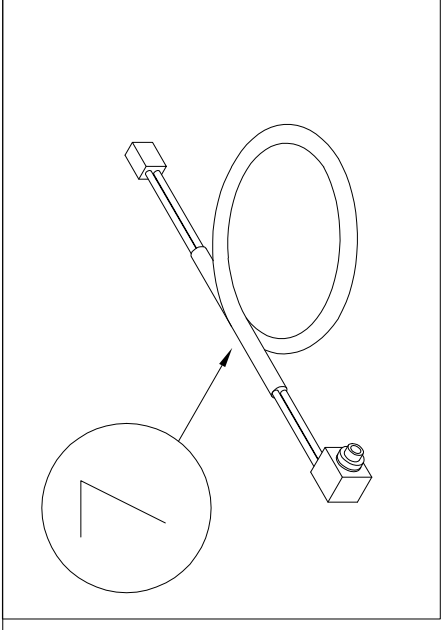
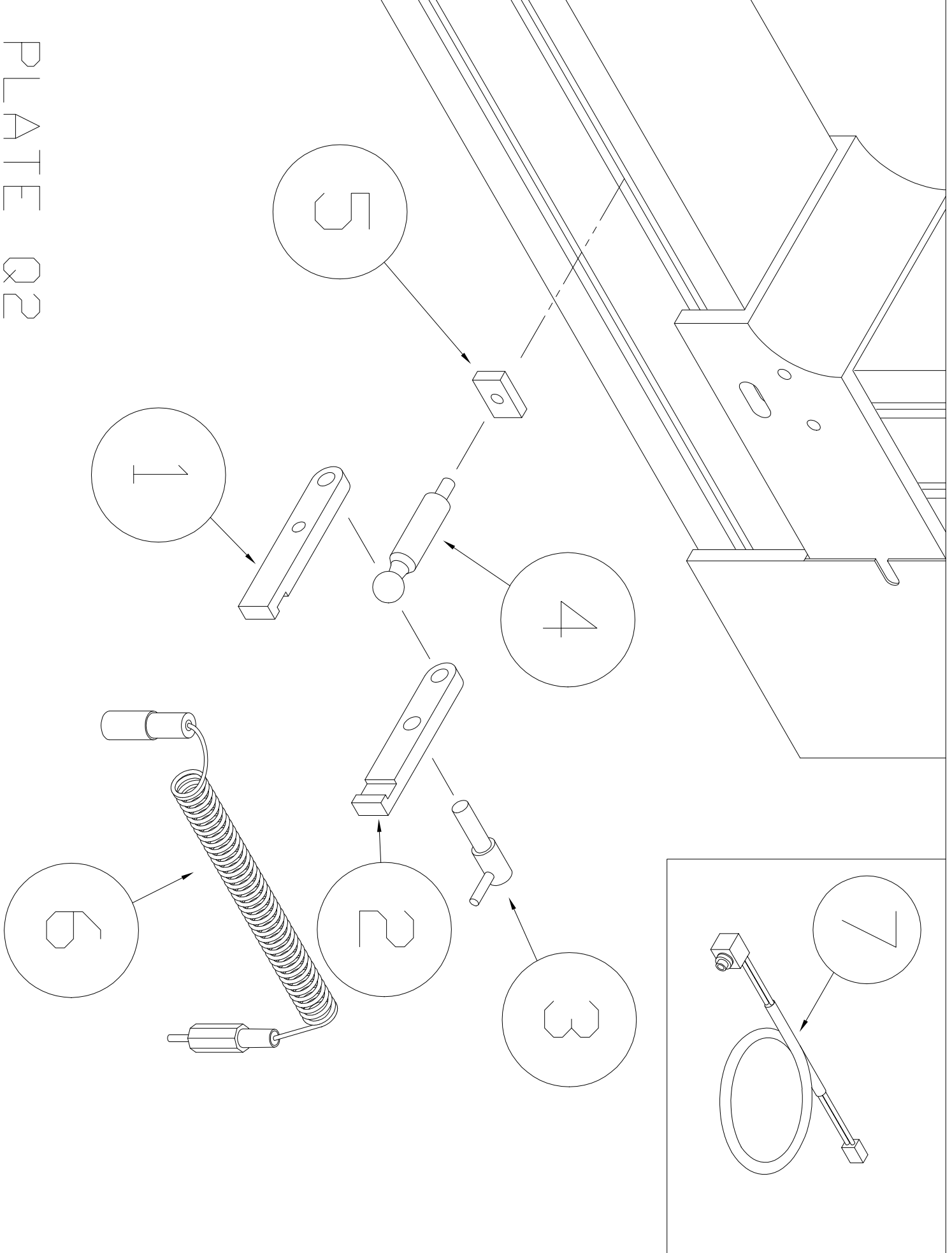


PLATE Q1

PLATE Q2



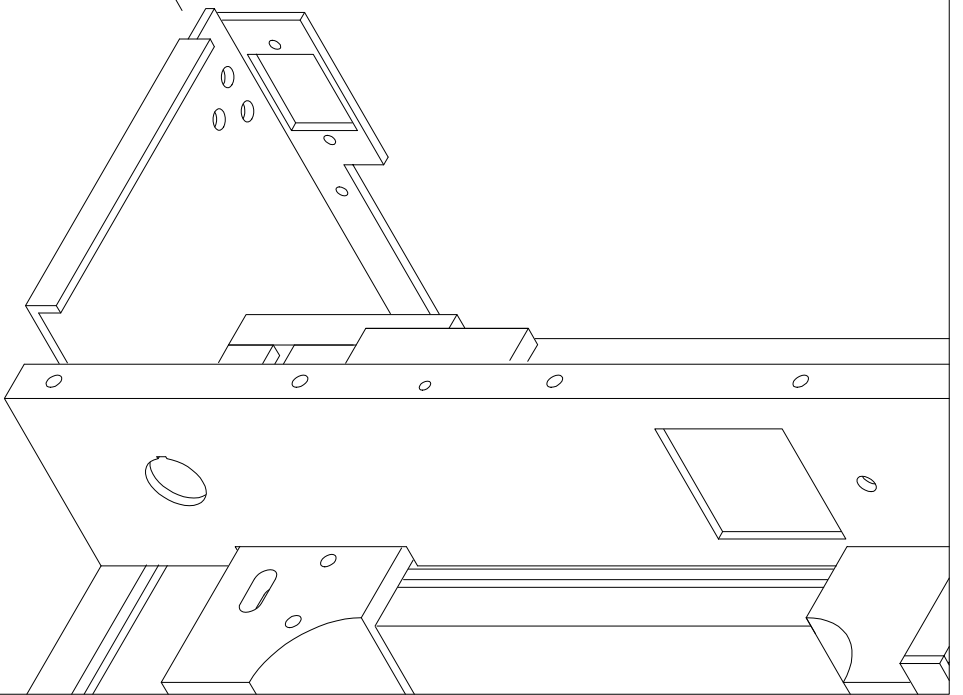
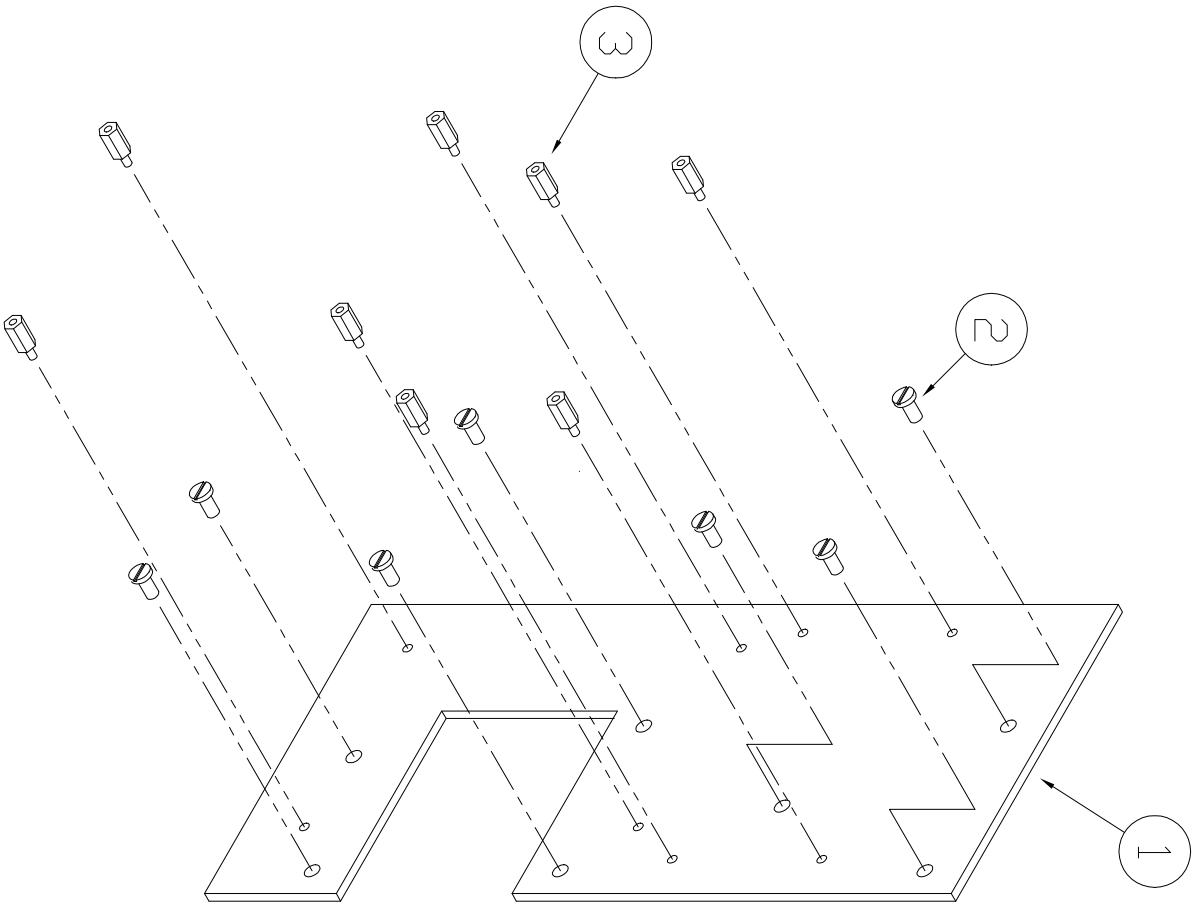


PLATE R1

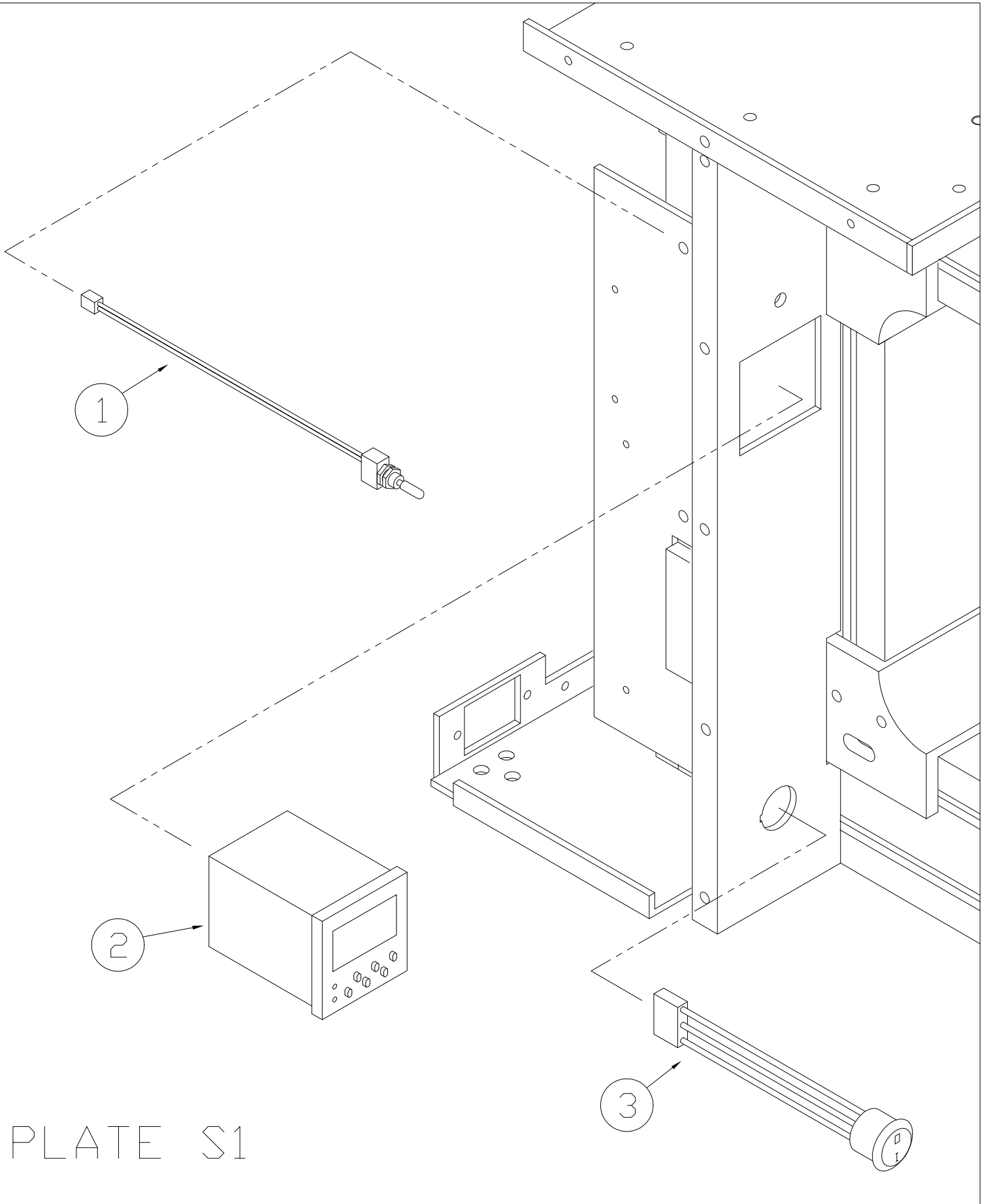


PLATE S1

PLATE T1

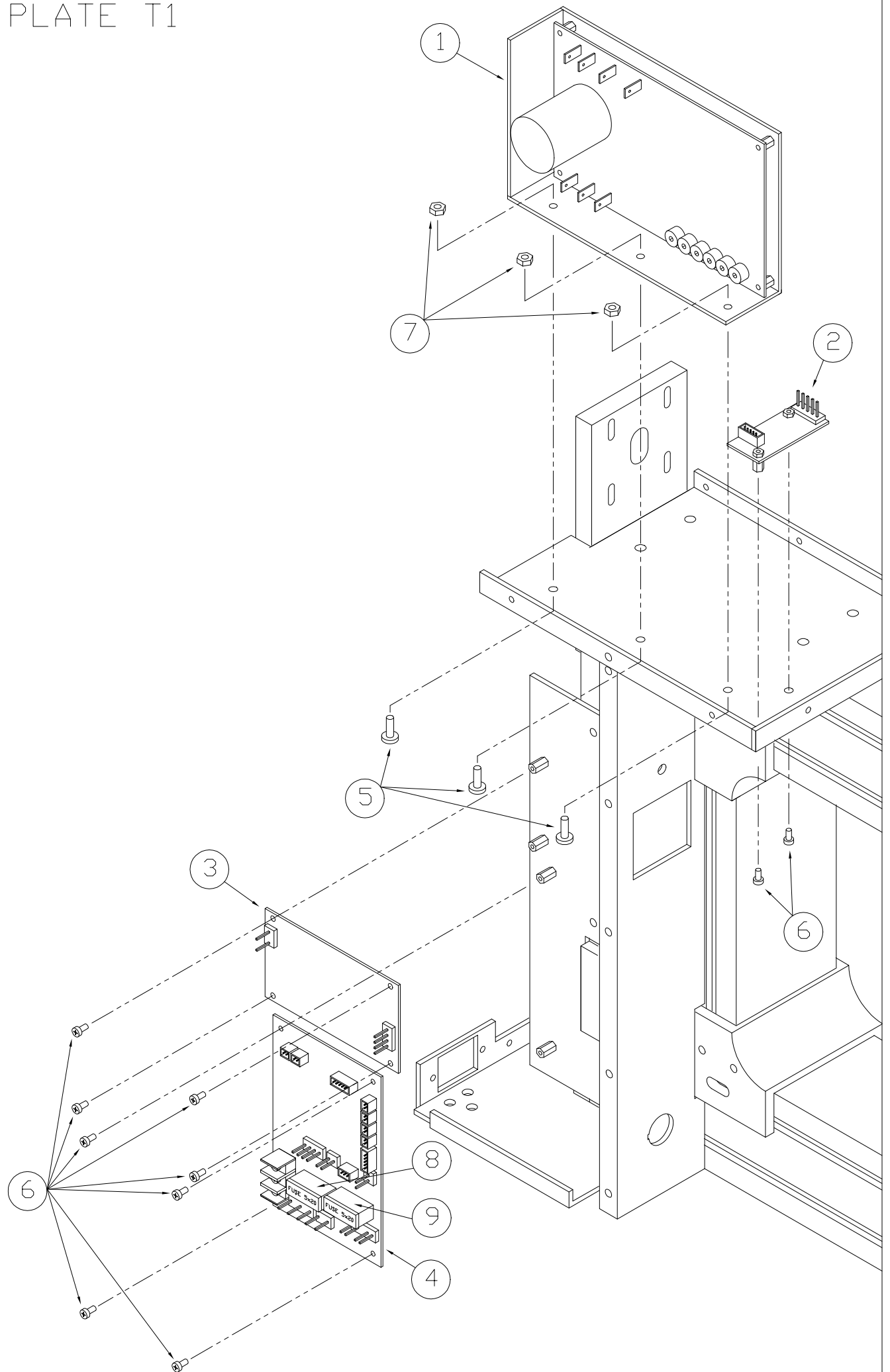
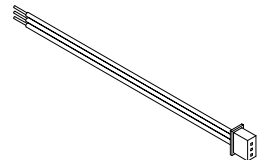
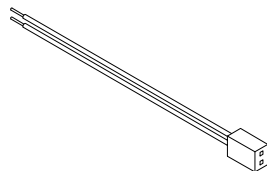
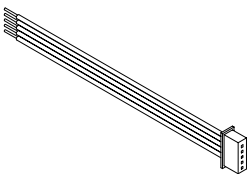
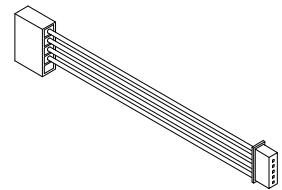
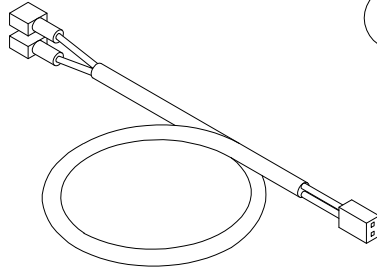
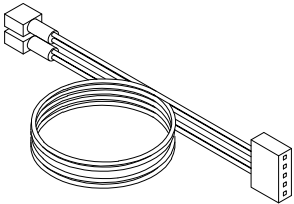
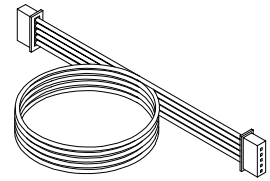
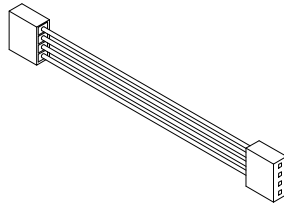
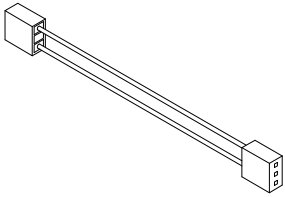
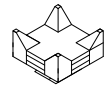
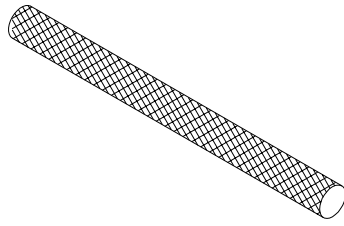
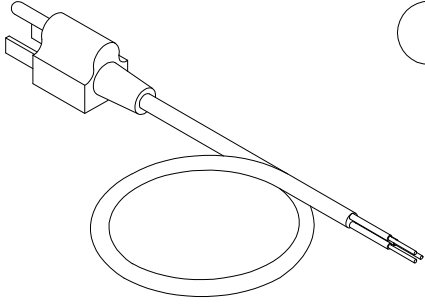


PLATE T2



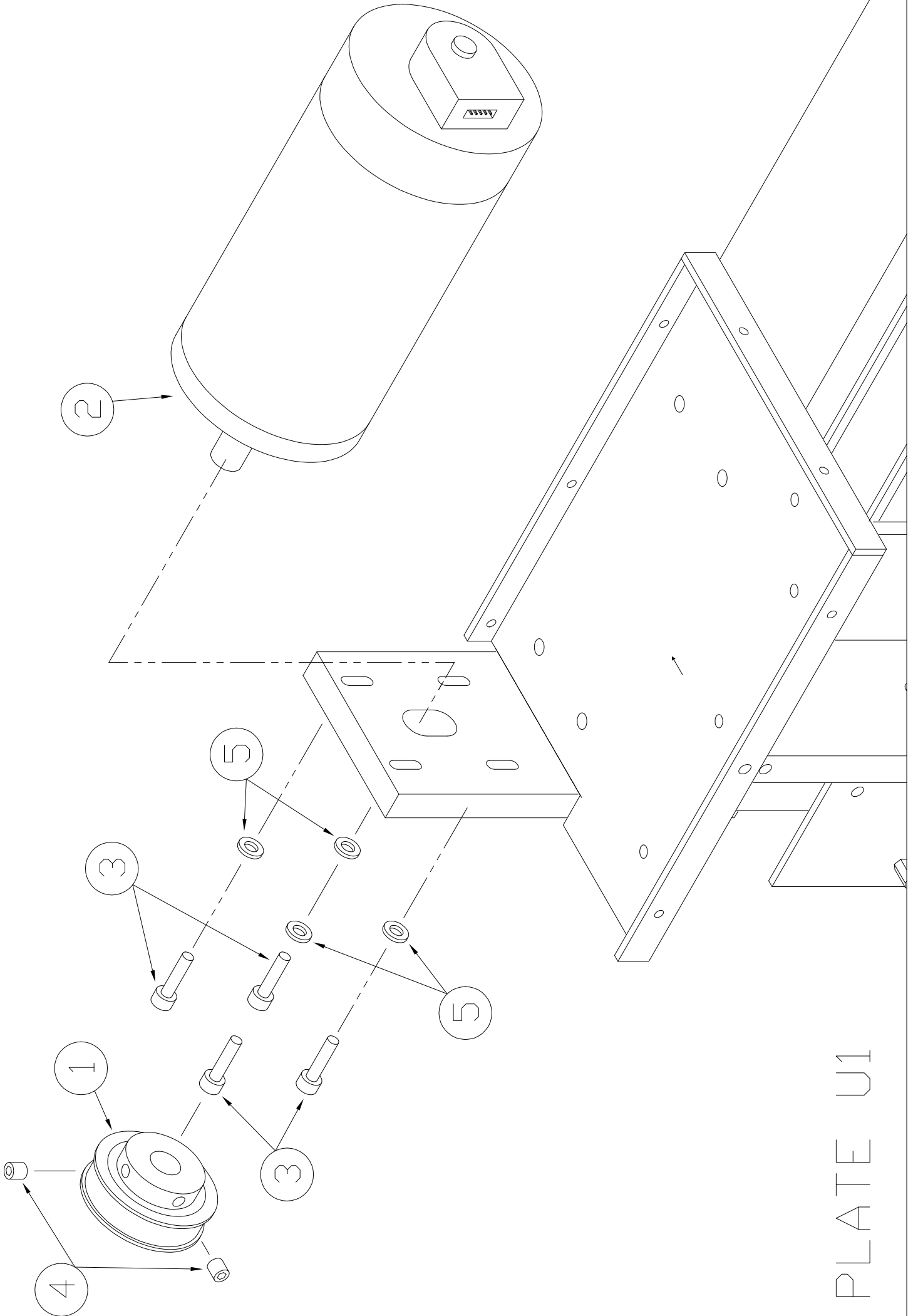


PLATE U1

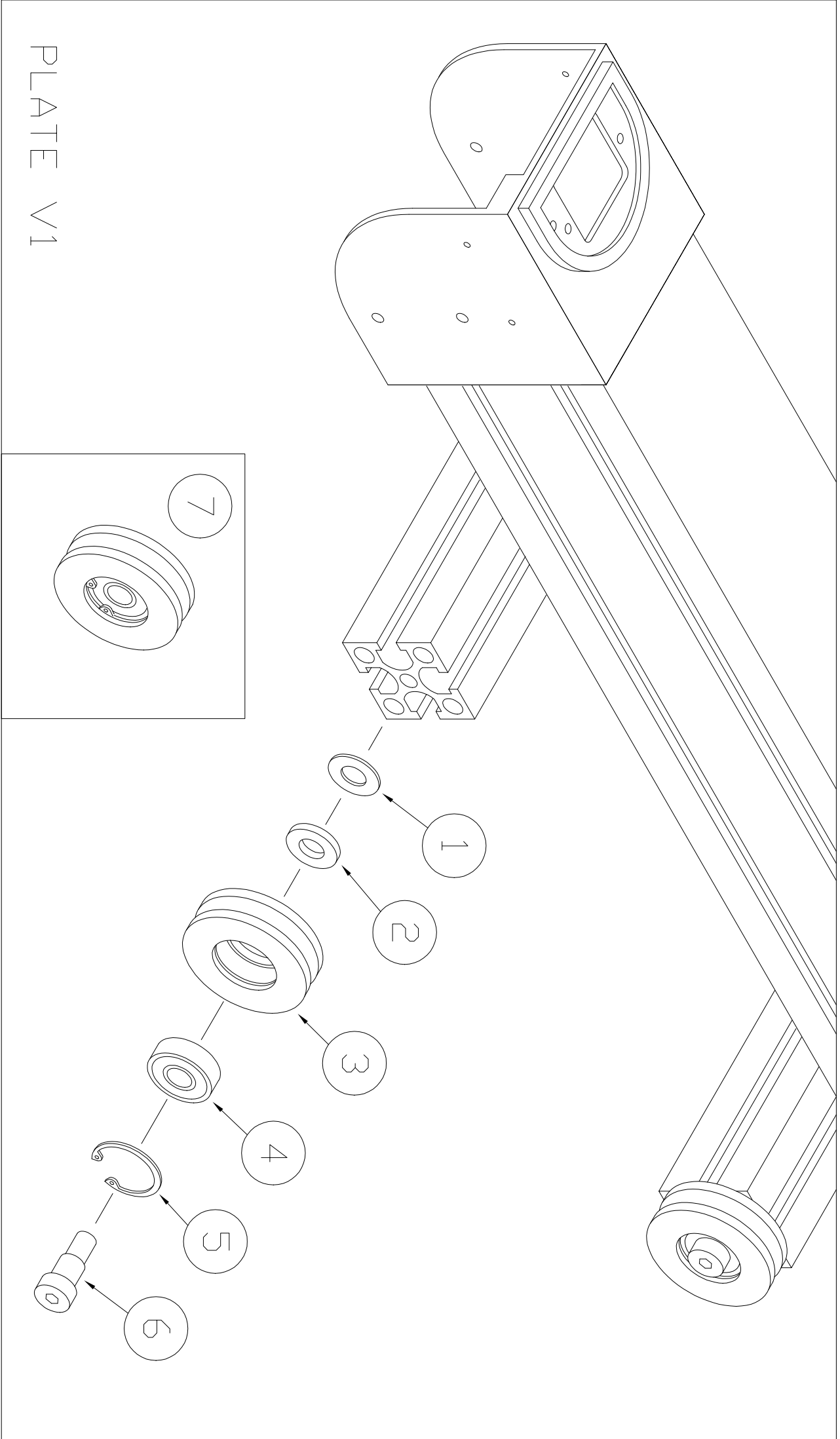
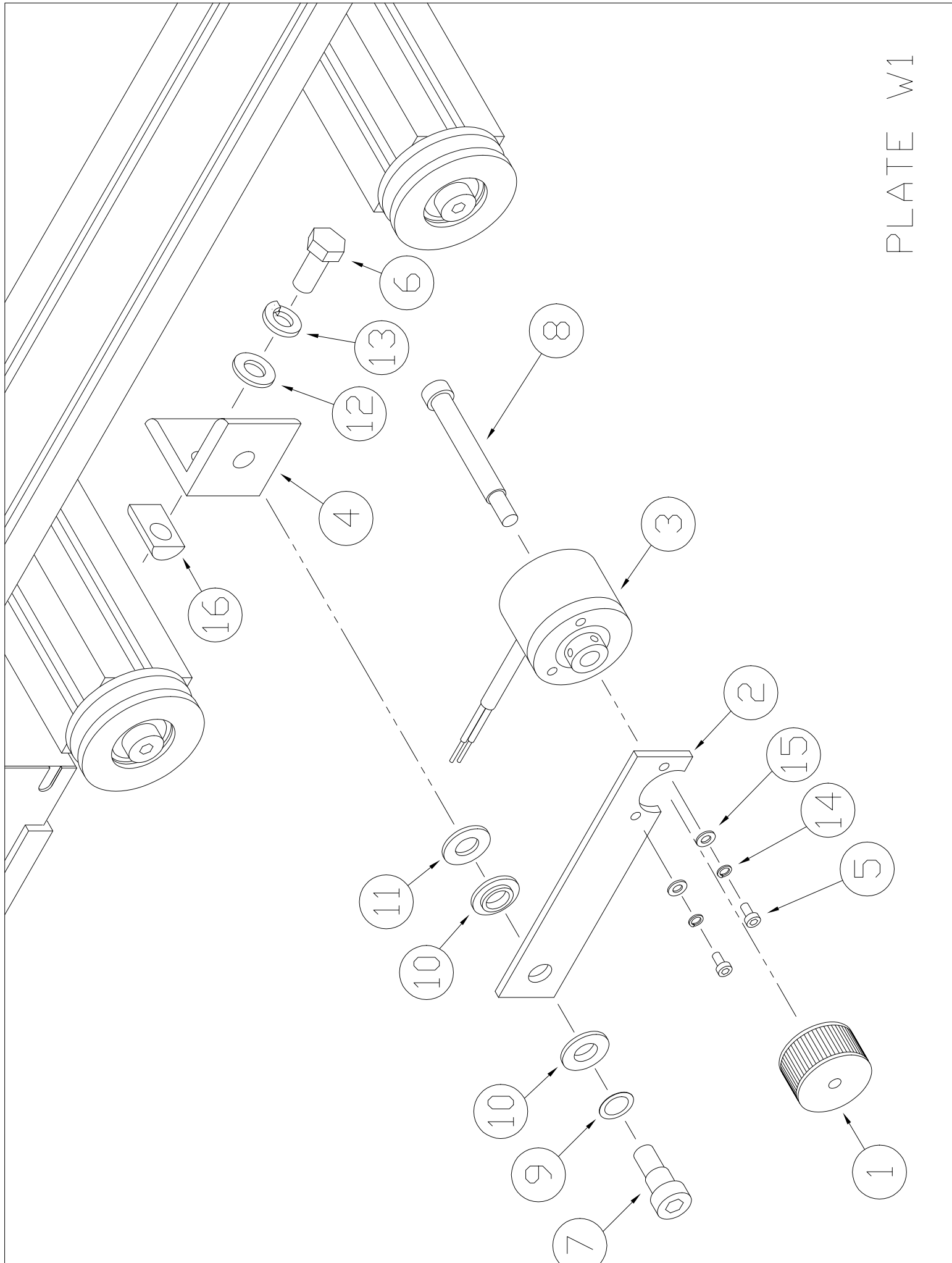


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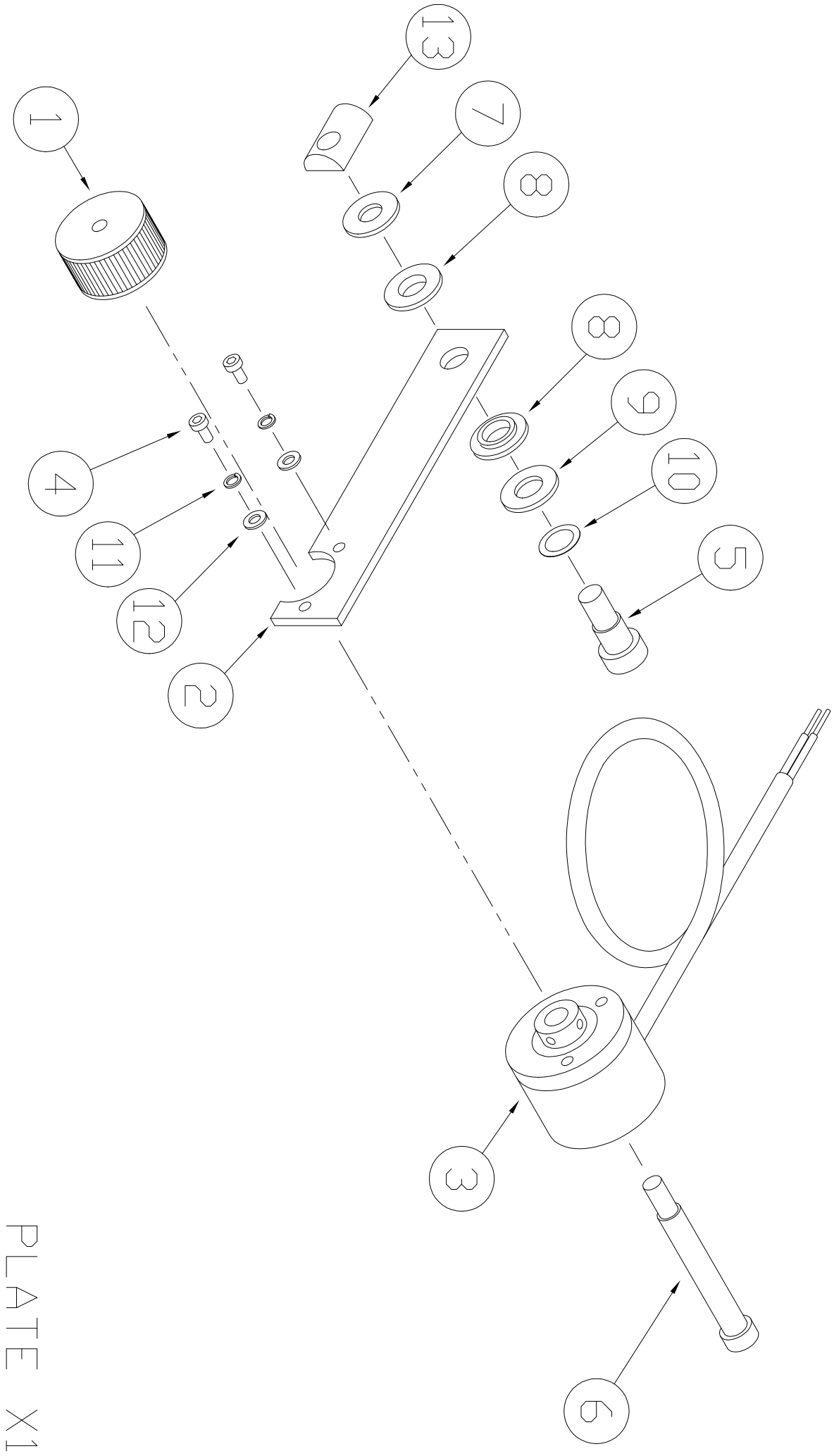


PLATE X1

PLATE Y1

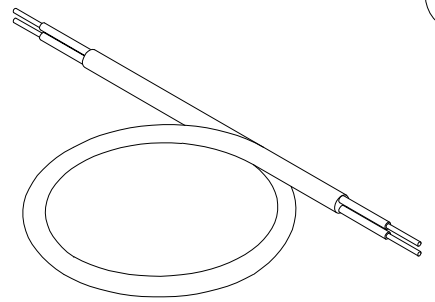
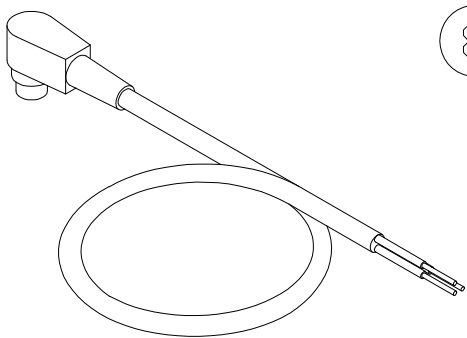
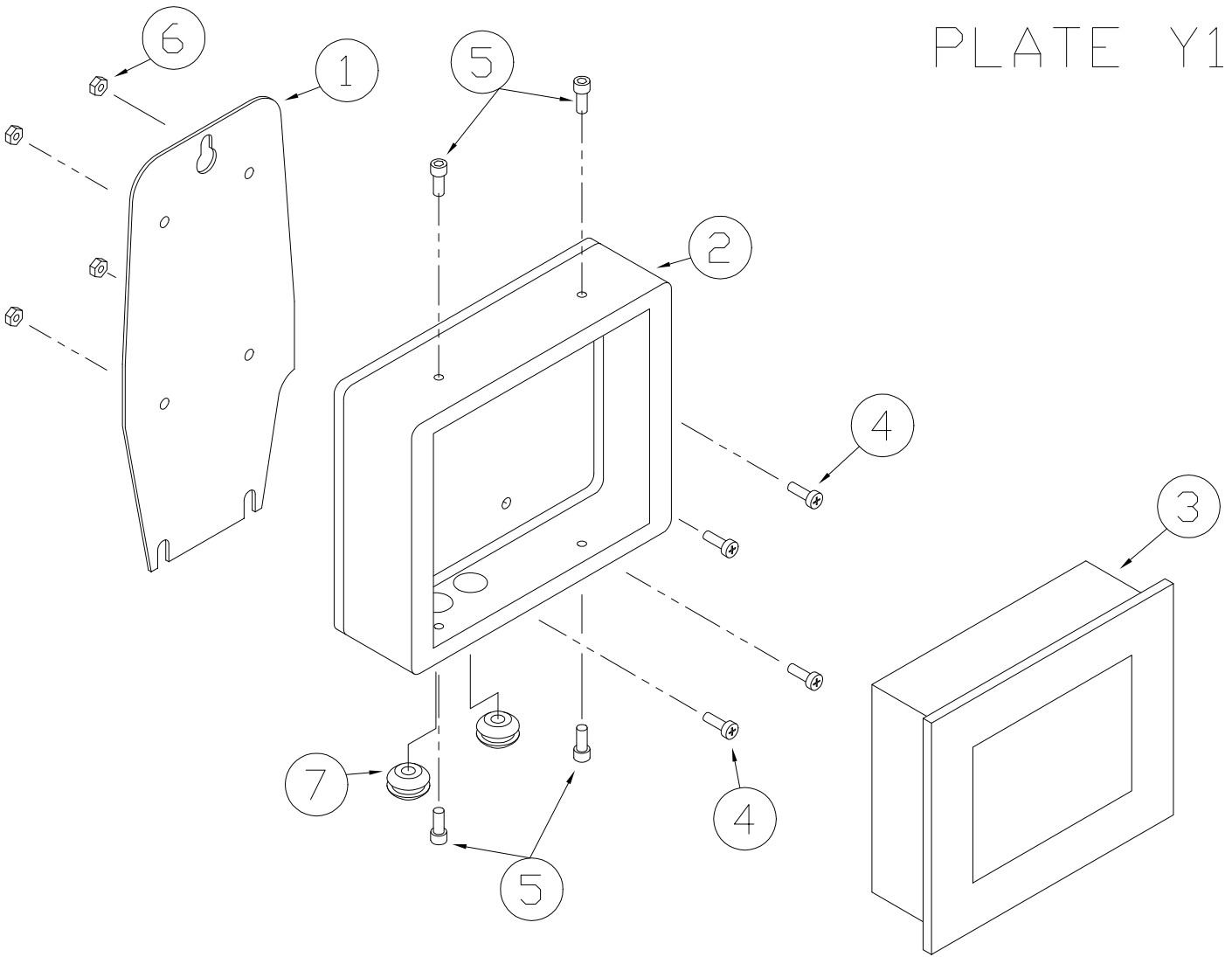


PLATE Y2

