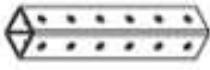


18", 22" and 26": 14' Pro-frame Rail Kit Parts List -

Structural frame profiles –

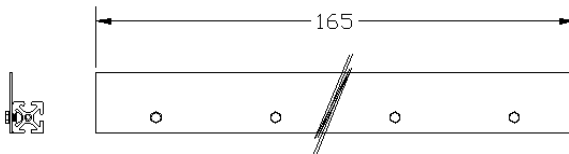
Perforated square tube:



(Qty. 2) 87"

(Qty. 2) 27" - CUT TO 21" FOR 18" FRAME

Rail assembly:



(Qty. 2) 165"

Commercial Parts -

2 hole angle bracket (Qty. 6)



5/16 T-nut (Qty. 10)



Bolt kit –

Hex head cap screws:



(Qty. 2) 5/16 x 4"

Button head cap screws:

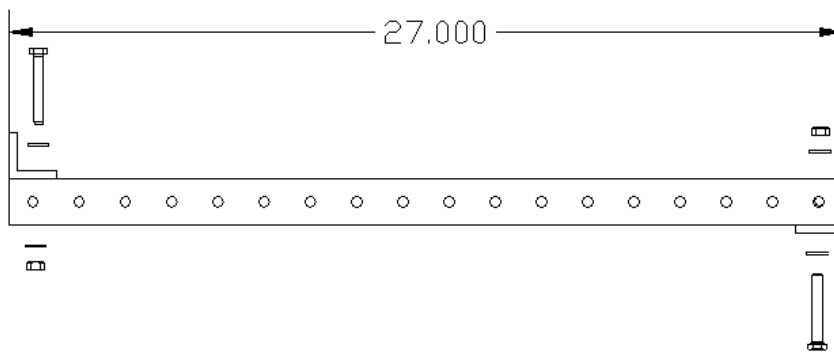


(Qty. 8) 5/16 x 5/8"

18", 22" and 26" 14' Table assembly –

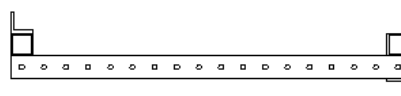
NOTE: The 14' Pro-frame assembly is very similar to the standard instructions located in the user manual. Follow the instructions in the user manual to assemble the sides, center leg and carriage. Use these instructions for the final assembly of the 14' frame.

Step 1: Bolt the 2 hole angle brackets to opposing sides of each of the (2) 27" perforated tubes using (1) 5/16 x 2-1/4 hex bolt, (2) flat washers and (1) nylon insert lock nut. Make (2) assemblies. SEE PICTURE BELOW.

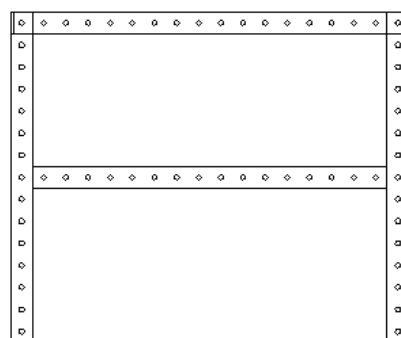


Step 2: Bolt the 2 hole angle brackets to opposing sides of the top perforated tube of the center leg assembly (see 18,22or 26" assembly instructions) using (1) 5/16 x 4 hex bolt, (2) flat washers and (1) nylon insert lock nut. SEE PICTURE BELOW.

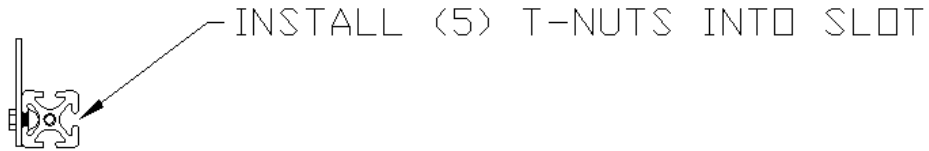
TOP VIEW OF CENTER LEG ASSEMBLY



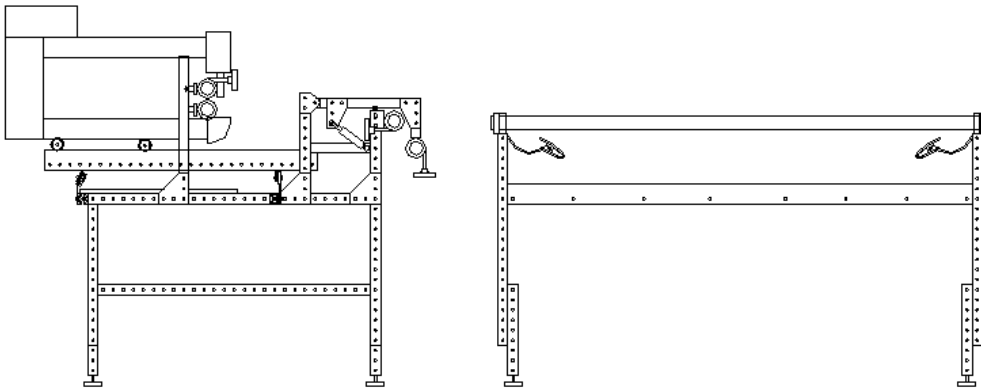
SIDE VIEW OF CENTER LEG ASSEMBLY



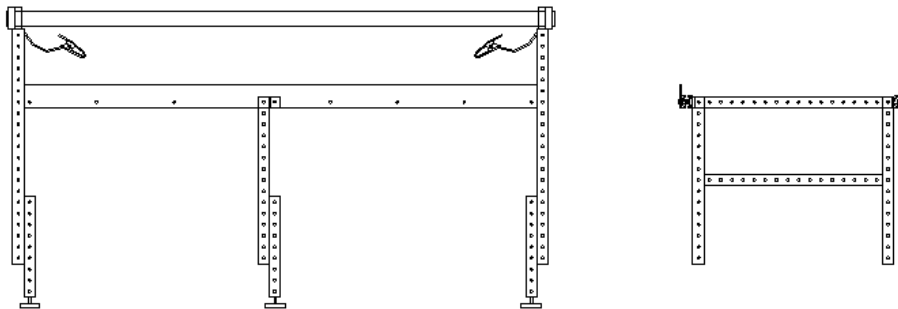
Step 3: Install (5) T-nuts into the inside slot of each of the rail assemblies.



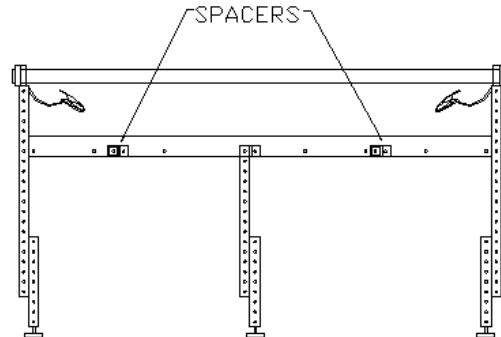
Step 4: Bolt the rail assembly to the sides using (1) 5/16 x 2" hex bolt and (1) flat washer. See picture below for correct spacing. DO NOT COMPLETELY TIGHTEN THE BOLTS.



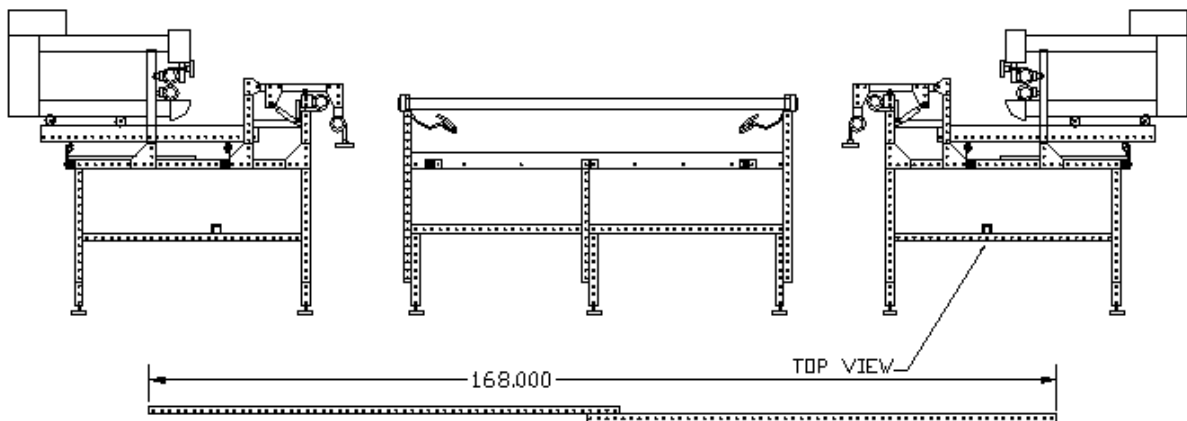
Step 5: Bolt the center leg assembly to the approximate center of the rails using (2) 5/16 x 5/8" button head cap screws.



Step 6: Install the 27" (21" for 18" tables) perforated tube spacers in between the rails assemblies approximately half way between the center leg and the sides of the frame.



Step 7: Connect the frame sides to the center leg using the 87" perforated tubes. Use (1) 5/16 x 3-1/2 hex bolt, (2) flat washers and (1) nylon insert lock nut on each end. Stagger the 87" tubes so that they overlap each other at the center leg. SEE PICTURE BELOW.



NOTE: On a 14' frame the steel straps will not be used to connect the lower tube to the upper rail tube. However, the (2) steel straps should be installed from the Final Assembly section of the assembly manuals (Step 10 of the 18 and 22/26 assembly manuals). Use a t-nut, 5/16 x 3/4 hex bolt, flat washer, and lock washer to attach the strap to the rail. Once the straps are installed be sure to tighten all of the bolts that were left loose in previous steps. **DO NOT OVERTIGHTEN.**

